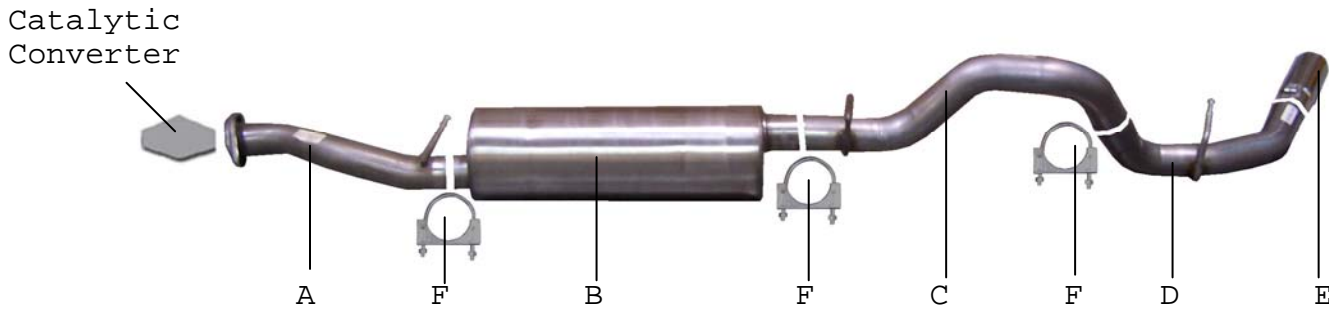


INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST

02-05 SILVERADO/SIERRA TRUCK 4.3L, .8L, .3L 2/4WD
STANDARD CAB, SHORT BED

PART # 615526



ITEM	PART #	QUANTITY	DESCRIPTION
A	323-700167S	1	3" S/S HEADPIPE W/FLANGE #GP-115
B	421887	1	S/S SUPERFLOW MUFFLER
C	562-700431S	1	3" S/S OVERAXLE TAILPIPE
D	563-700432S	1	3" S/S EXIT PIPE
E	500360	1	3 1/2" STAINLESS TIP
F	OHD300	3	3" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need any further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00 AM to 5:00 PM. 1004

EXHAUST INSTALLATION #615526

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

1/2" , 9/16", 15mm Socket & Wrench, WD-40, Jack Stand, Hacksaw



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust Remove it from the stock 2-bolt flange located just behind your catalytic converter. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers. Do not discard your factory hardware. **You will re-use your stock bolts.**



Install the over axle tailpipe #C into the muffler 1-1/2" to 2". Secure to the muffler using clamp # F. Do not tighten.



Install head pipe #A on to your existing stock 2-bolt flange using your factory hardware. Use a jack stand to support the converter. Insert welded hanger into rubber grommet. Do not tighten.



Insert welded hanger into rubber grommet.



Install muffler onto head pipe 1-1/2" to 2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #F to secure the muffler to the head pipe. Do not tighten. Muffler inlet is looking into the louvers. Outlet should be at the 11 o'clock position.



Install the turnout pipe #D on to the tailpipe. Secure together with clamp #F. Do not tighten. Roll the exit pipe until it is at the correct angle for your truck. Insert welded hanger into rubber grommet.



Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamp down securely. To clean stainless steel tip use any stainless steel cleaner and Scotch Brite pad.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC..