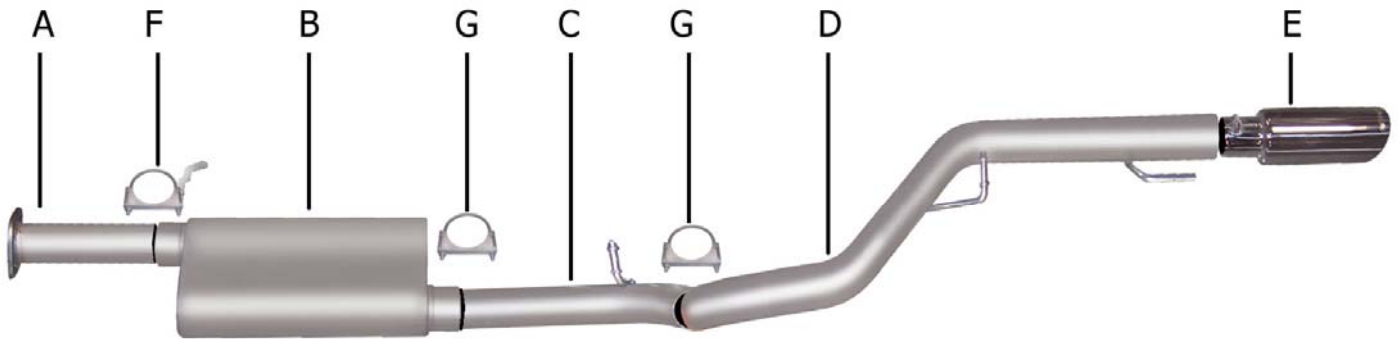




**INSTALLATION INSTRUCTIONS**  
**CAT BACK SINGLE STAINLESS REAR EXHAUST**  
**2006 TRAILBLAZER SS 6.0L 2WD**  
**PART # 615583**



ITEM	PART #	QUANTITY	DESCRIPTION
A	1088-700805S	1	3" STAINLESS HEADPIPE
B	11218S	1	3" STAINLESS OVAL SUPERFLOW MUFFLER
C	1089-700806S	1	3" STAINLESS INTERMEDIATE TAILPIPE W/WELDED HANGER
D	1090-700807S	1	3" TAILPIPE W/WELDED HANGERS
E	500379	1	4" STAINLESS TIP
F	4336	1	FRONT MUFFLER HANGER
G	OHD300	2	3" CLAMP

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm. 0806

# INSTALLATION INSTRUCTIONS #615583

## CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

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● **Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.**  
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**1.** To remove the stock exhaust remove it from the flange located in front of your stock muffler. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will re-use them to mount your new system. Now, cut off tailpipe and remove exhaust.



**5.** Install the intermediate tailpipe #C into the muffler 1½"-2". Use clamp #G to secure tailpipe to muffler. DO NOT TIGHTEN.



**2.** Install head pipe #A onto your existing stock flange and attach with factory hardware.



**6.** Install the overaxle tailpipe #D onto the intermediate tailpipe 1½"-2". Use clamp #G to secure pipes together. DO NOT TIGHTEN. Insert welded hanger into rubber grommets.



**3.** Install muffler #B onto head pipe #A 1½"-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. DO NOT TIGHTEN. Muffler inlet is looking into the louvers.



**4.** Install front muffler hanger #F onto inlet of the muffler. Insert welded hanger into rubber grommet. DO NOT TIGHTEN.



**11.** Install stainless steel tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.