



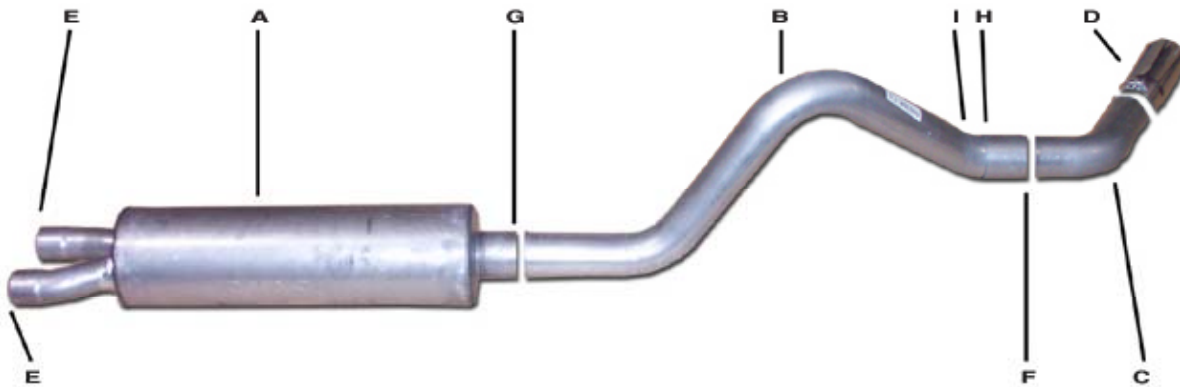
INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST SYSTEM

94-02 DODGE TRUCK 8.0L-V10 2/4WD

STANDARD & EXTENDED CAB, LONG BED

PART # 616510



ITEM	PART #	QUANTITY	DESCRIPTION
A	789800S-D	1	STAINLESS SUPERFLOW MUFFLER
B	219-50030RS-7.5	1	3" STAINLESS OVERAXLE PIPE
C	101-50032RS-6	1	3" STAINLESS TURNOUT PIPE
D	500360	1	3.5" STAINLESS TIP
E	5756	2	2-1/4" CLAMP
F	0HD300	1	3" CLAMP
G	500457	1	REAR MUFFLER HANGER
H	08269	1	10" METAL HANGER
I	BO-101	1	BOLT KIT FOR HANGER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 0904

EXHAUST INSTALLATION #616510

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

JACKSTAND, 15MM SOCKET, 9/16 SOCKET, 1/2 WRENCH, 1/2 SOCKET

1. LAY OUT THE GIBSON EXHAUST SYSTEM ON THE FLOOR SO IT LOOKS LIKE THE DRAWING.
 2. UNCLAMP YOUR STOCK MUFFLER AND TAILPIPE AND REMOVE, LEAVING ALL RUBBER GROMMETS IN PLACE.
 3. UNBOLT AND REMOVE STOCK REAR HANGER ON PASSENGER SIDE FRAME RAIL. INSTALL # H 10" HANGER TO FRAME RAIL IN EXISTING HOLE APPROXIMATELY 24" FROM REAR OF FRAME. USE NUT AND BOLT SUPPLIED AND MOUNT THROUGH 1ST HOLE FROM TOP OF 10" HANGER.
 4. CONNECT MUFFLER WITH INLET TOWARDS THE CONVERTER. USE A JACK STAND TO SUPPORT THE MUFFLER AND CONNECT #E CLAMPS.
 5. INSTALL THE OVERAXLE TAILPIPE AND CONNECT TO THE MUFFLER, USING #G CLAMP. (DO NOT TIGHTEN).
 6. INSTALL THE TURNOUT PIPE AND THE CLAMP USING # F TO THE 10" HANGER AT THE SLIP FIT CONNECTION.
 7. INSTALL THE STAINLESS STEEL TIP. TO CLEAN STAINLESS TIP USE A SCOTT BRITE PAD AND ANY STAINLESS STEEL OR ALUMINUM CLEANER.
 8. WHEN YOU HAVE EVERYTHING IN PLACE, FIRMLY TIGHTEN ALL BOLTS AND CLAMPS DOWN SECURELY.
- MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL SHOCK BOOTS, TIRES, ETC, AND 2" FROM RUBBER BRAKE LINES, ETC.