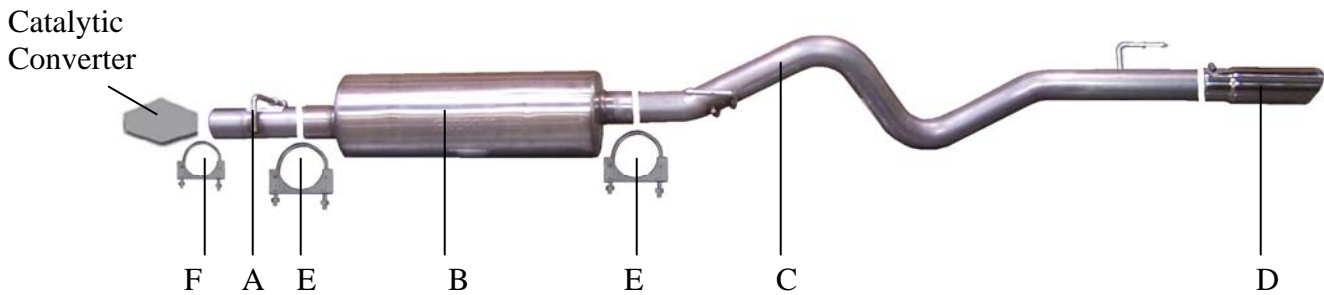




INSTRUCTION MANUAL
SINGLE STAINLESS EXHAUST SYSTEM
04-06 DODGE DURANGO 4.7L-5.7L 2WD
PART # 616593



ITEM	PART #	QTY	DESCRIPTION
A	827-700573S	1	STAINLESS HEADPIPE W/ HANGER
B	421887	1	STAINLESS SUPERFLOW MUFFLER
C	828-700574S	1	3"STAINLESS TAILPIPE W/HGR
D	500360	1	3-1/2" STAINLESS TIP
E	OHD300	2	3" CLAMP
F	5758	1	2-3/4" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.0506

EXHAUST INSTALLATION PART #616593

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

9/16 SOCKET, $\frac{1}{2}$ SOCKET, $\frac{1}{2}$ WRENCH, JACKSTAND, HACKSAW



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust remove it from the clamp in front of the muffler, remove ground strap, do not discard hardware you will re-use it. You may need to heat it up for easier removal. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers.



Install the over axle tailpipe # C into the muffler 1-1/2" to 2". Secure to the muffler using clamp # E, do not tighten. Insert welded hangers into rubber grommets on the rear hanger, you will only use one rubber grommet.



Install head pipe # A on to your existing stock front pipe and secure with clamp # F. Insert welded hanger into rubber grommet. Do not tighten. Install ground strap onto stud on your new head pipe. Use your factory nut.



Install muffler # B onto head pipe 1-1/2" to 2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use a jack stand to support the muffler. Use clamp # E to secure the muffler to the head pipe. Do not tighten. Muffler inlet is looking into the louvers. Outlet should be at the 1 O'clock position.



Install stainless tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamp down securely. To clean stainless tip use any stainless cleaner and a scotch brite pad.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC..