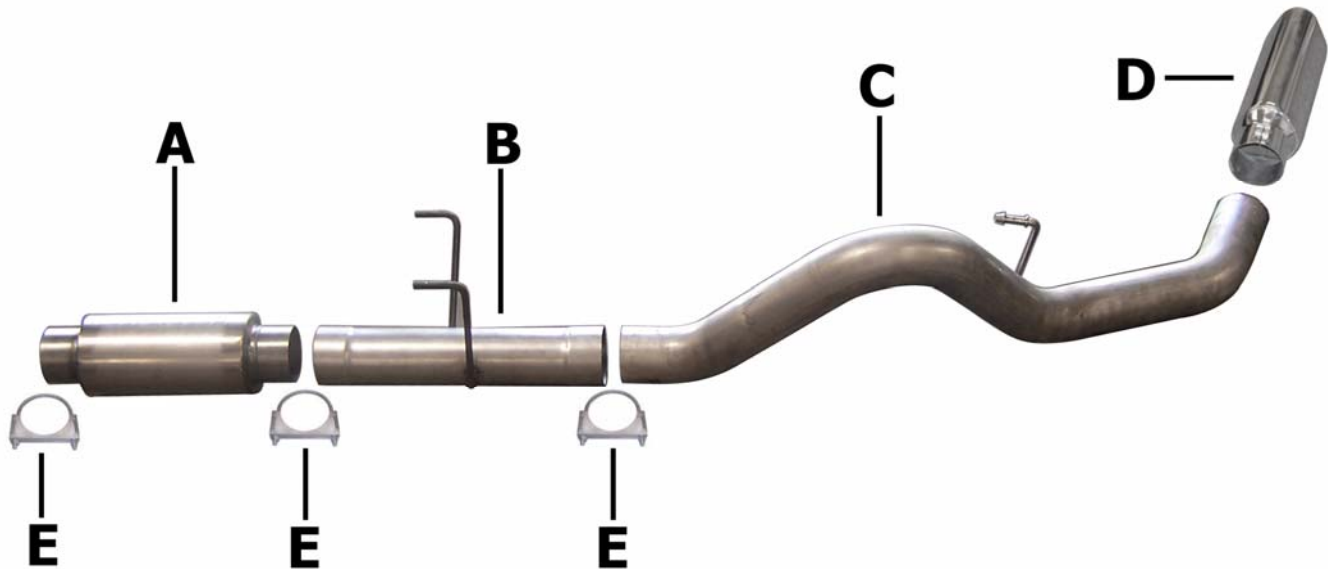




Installation Instructions

Cat-Back Tri Flow Stainless Single Exhaust
2007 Dodge Ram 2500/3500, 6.7L Diesel, 2/4wd
Mega Cab, Short Bed

Part #616606-T



ITEM	PART	QUANTITY	DESCRIPTION
A	789807S	1	Stainless Superflow SFT Muffler
B	1212-700967S	1	4" Stainless Extension pipe
C	1213-700968S	1	4" Stainless Tailpipe
D	500426	1	6" Triangle Stainless tip
E	4170	3	4" Clamp

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #616606-T

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove your stock exhaust, remove the 1st clamp after the 2nd converter. Disengage the welded hangers from the OEM grommets. Use WD-40 to aid in this process. Do not damage or remove the rubber grommets as you will reuse them to mount your new system. Now, unclamp the tailpipe and remove the exhaust.



6. Slide over axle tailpipe #C into the extension pipe 1.5-2". Secure with clamp #E. Do not tighten. Insert welded hanger into rubber grommet.



3. Slide muffler #A over stock headpipe 1.5-2". Use a jack stand to support the muffler. Use clamp #E to secure muffler to headpipe. Do not tighten.



4. Slide extension pipe #B over muffler. Secure with clamp #E. Do not tighten. Insert welded hangers into rubber grommets.



8. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**