

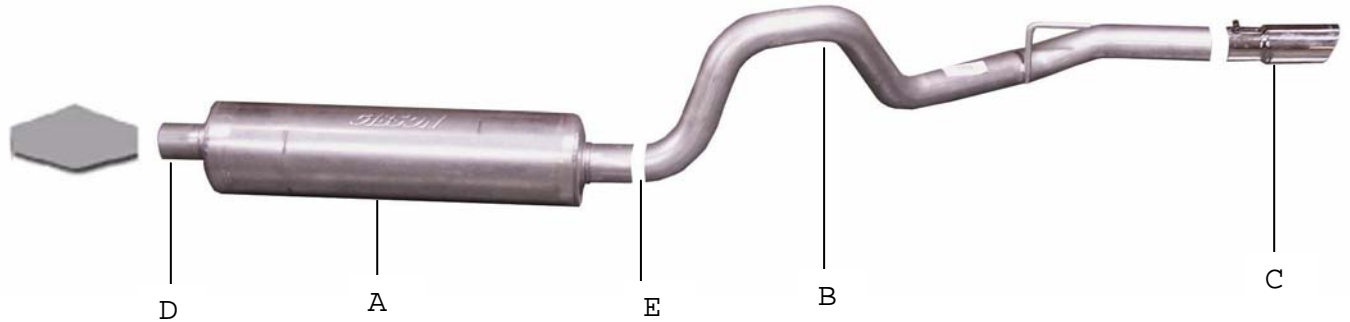


INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST

96-97 JEEP GRAND CHEROKEE 4.0L-5.2L

PART # 617100



ITEM	PART #	QTY	DESCRIPTION
A	788600S	1	STAINLESS SUPERFLOW MUFFLER
B	254-1705S	1	2-1/2"STAINLESS OVERAXLE TAILPIPE W/6" L-HANGER
C	500361	1	3" STAINLESS TIP
D	5756	1	2-1/4" CLAMP
E	5757	1	2-1/2" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 1004

INSTALLATION INSTRUCTIONS PART#617100

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

SUGGESTED TOOLS:

15MM SOCKET & WRENCH, 9/16", 7/16", 1/2" WRENCH & SOCKET, JACKSTAND, WD-40, HACKSAW

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



TO REMOVE STOCK EXHAUST UN-CLAMP IT FROM THE CLAMP LOCATED JUST BEHIND THE CATALYTIC CONVERTER. YOU MAY NEED TO HEAT THE CLAMP UP FOR EASIER REMOVAL. ALSO YOU MAY NEED TO UN-BOLT THE REAR TAILPIPE HANGER TO MAKE IT EASIER TO REMOVE STOCK EXHAUST AND INSTALL NEW EXHAUST.



INSTALL OVERAXLE TAILPIPE #B INTO MUFFLER 1-1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET, IF YOU REMOVED REAR HANGER BRACKET RE-INSTALL IT NOW. USE CLAMP #E TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL MUFFLER #A ONTO STOCK HEADPIPE. OUTLET SHOULD BE AT THE 9 O'CLOCK POSITION. USE A JACK STAND TO SUPPORT THE MUFFLER. YOU WILL USE CLAMP #D TO SECURE THE MUFFLER TO THE STOCK PIPE. DO NOT TIGHTEN. MUFFLER INLET IS LOOKING INTO THE LOUVERS.



INSTALL YOUR STAINLESS TIP TO YOUR DESIRED LOOK. TO CLEAN TIP USE ANY ALUMINUM OR STAINLESS CLEANER AND A SCOTCH BRITE PAD. NOW TIGHTEN ALL CLAMPS STARTING FROM THE FRONT AND WORKING BACK.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, TIRES, SHOCKS, ETC..."