



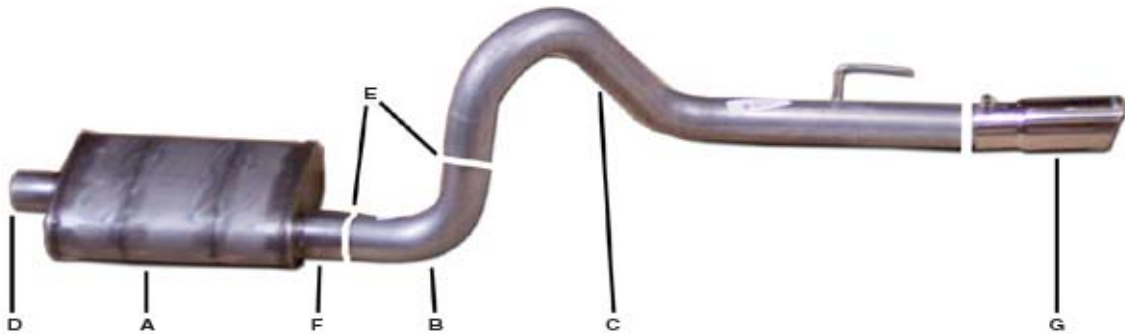
PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST

91-96 JEEP YJ WRANGLER 2.5L-4.0L 4WD

PART # 617300



ITEM	PART #	QTY	DESCRIPTION
A	13215S-A	1	STAINLESS SUPERFLOW MUFFLER
B	386-1710S-A	1	2-1/2" STAINLESS FRONT TAILPIPE
G	387-1710S-B	1	2-1/2" STAINLESS OVERAXLE TAILPIPE
C	5756	1	2-1/4" CLAMP
D	5757	2	2-1/2" CLAMP
E	500605	1	TAILPIPE HANGER
F	500361	1	3" STAINLESS TIP

EXIT IS STRAIGHT OUT THE BACK. 2.5" SINGLE KIT WITH 3" STAINLESS TIP. WILL NOT FIT ON A LIFTED VEHICLE.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 0903

EXHAUST INSTALLATION #617300

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.
DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

1/2" 9/16", 15mm wrench and socket, Wd-40, Hacksaw, Jack Stand



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the stock exhaust from the clamp located between the catalytic converter and your muffler. You may need to heat it up for easier removal. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers. Use hacksaw to cut muffler and tailpipe off.



Next install over axle tailpipe #C onto pipe #B. Install hanger # F and slide hanger into rubber grommet. Use clamp #E to secure pipes together. Do not tighten. After checking for your proper clearness tighten all clamps starting from the front and working your way to the back.



Install muffler # A Onto stock pipe, line up the notch. Use clamp #D to secure muffler to pipe. Do not tighten. Use a jack stand to support the converter.



Next install front tailpipe #B into muffler 1 1/2 to 2". The shorter side goes into the muffler. Use clamp # F to secure pipe to muffler. Slide welded hangers into rubber grommets.



Install your Stainless tip to your desired look. To clean stainless steel tip use a scott brite pad and any stainless steel or aluminum cleaner.

MAKE SURE YOU HAVE A 1" CLEARANCE FROM ALL BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC...