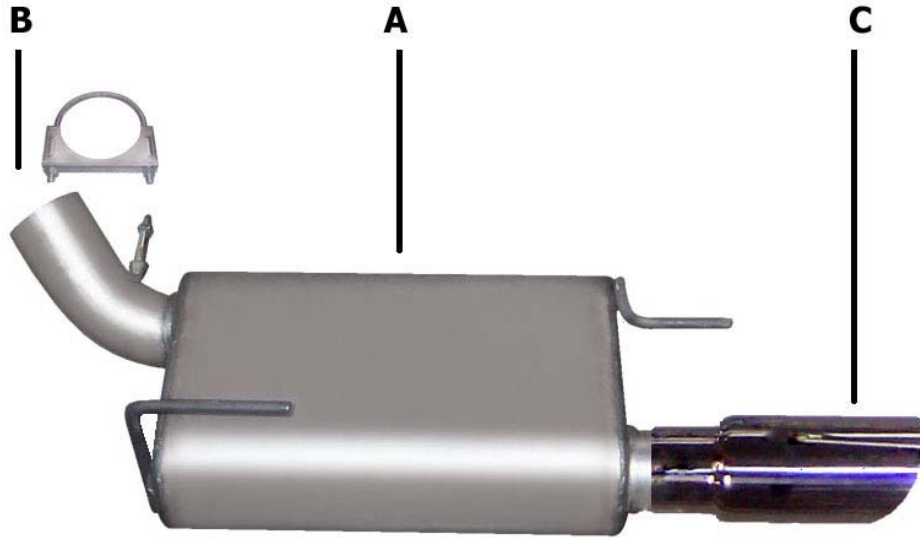




**INSTALLATION INSTRUCTIONS**  
**CAT-BACK STAINLESS SINGLE REAR MUFFLER REPLACEMENT**  
**05-06 FORD MUSTANG 4.0L V6**  
**PART #619000**

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ITEM	PART #	QUANTITY	DESCRIPTION
A	1049-700800S	1	2½" Stainless Muffler assembly w/welded hangers
B	5757	1	2½" Clamp
C	500417	1	4" Stainless Intercooled Slash Tip (clamp on)

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm. 0606

# INSTALLATION INSTRUCTIONS #619000

## CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

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● **Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.**  
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**1.** Remove your stock assembly from the clamp located in front of your stock muffler, unbolt the factory hangers from the frame.



**3.** Install muffler assembly onto factory pipe, use clamp #B to secure. **DO NOT TIGHTEN.** Next tighten grommets to frame and adjust muffler assembly.



**2.** Install the factory grommets onto your Gibson muffler assembly as seen in the picture.



**4.** Install stainless steel tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration.