



INSTRUCTION MANUAL

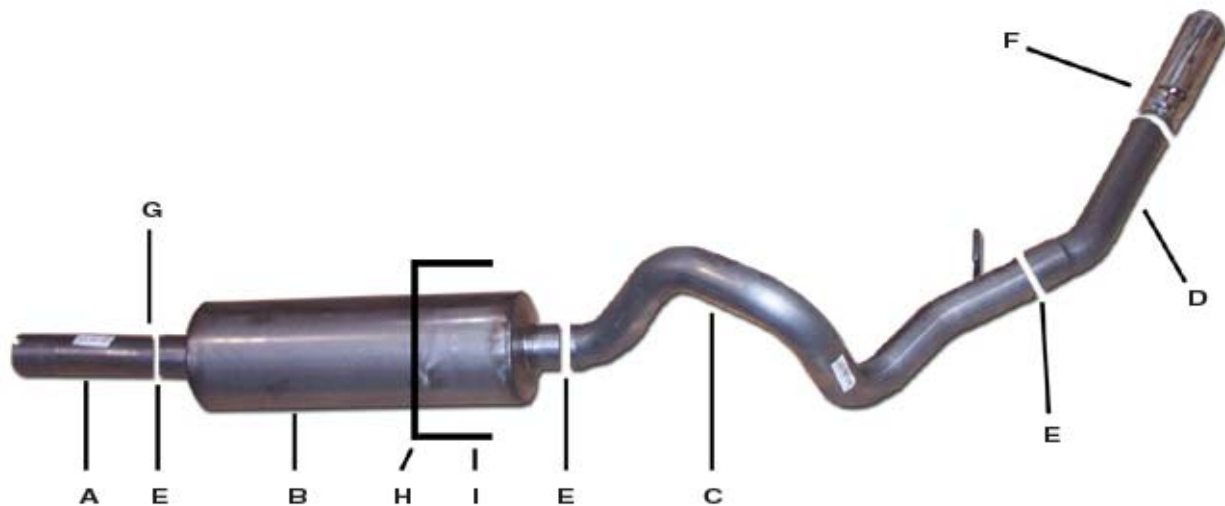
CAT-BACK STAINLESS SINGLE EXHAUST

99-04 FORD SUPERDUTY TRUCK 5.4L, 6.8L 2/4WD

STANDARD CAB, SUPERCAB, CREWCAB

SHORT & LONG BED

PART # 619652



ITEM	PART#	QUANTITY	DESCRIPTION
A	232-700132S	1	3" STAINLESS HEADPIPE
B	420887	1	SUPERFLOW STAINLESS MUFFLER
C	233-700133S	1	3" STAINLESS OVERAXLE
TAILPIPE			
D	114-500622S	1	3" STAINLESS TURNOUT PIPE
E	OHD300	3	3" CLAMP
F	500360	1	3-1/2" STAINLESS TIP
G	4132	1	FRONT MUFFLER HANGER
H	4172	1	BAND CLAMP W/HANGERS
I	BO-1015	1	BOLT KIT FOR BAND CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 AM to 5:00 PM. 0604

INSTALLATION INSTRUCTIONS

PART #619652

WHEN INSTALLING THE EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

9/16" SOCKET & WRENCH, 1/2" SOCKET & 1/2" WRENCH, HACKSAW, JACK STAND, WD-40



UNBOLT

1. LAY OUT THE EXHAUST SYSTEM SO IT MATCHES THE DRAWING. MAKE SURE ALL PART NUMBERS ARE CORRECT. UNBOLT THE WELDED MUFFLER ASSEMBLY IN FRONT OF THE MUFFLER. **DO NOT REMOVE THE EXTENSION PIPE BEHIND THE CONVERTER.** FOR AN EASIER REMOVAL OF THE FACTORY EXHAUST. CUT THE TAILPIPE JUST BEHIND THE FACTORY MUFFLER. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 FOR EASIER REMOVAL OF FACTORY HANGER.



2. INSTALL HEADPIPE # A ONTO THE FACTORY EXTENSION PIPE. USE CLAMP # E TO ATTACH IT TO THE FACTORY EXTENSION PIPE. DO NOT TIGHTEN.



3. INSTALL BAND CLAMP #H AND INSERT RODS INTO RUBBER GROMMETS LOCATED JUST ABOVE THE AXLE AND ATTACH WITH BOLT KIT # I.



4. INSTALL MUFFLER #B. USE A JACK STAND TO SUPPORT THE MUFFLER. INSTALL FRONT MUFFLER HANGER # G AND INSERT WELDED HANGER AT THE INLET OF THE MUFFLER. THE VERTICAL ROD WILL BE POSITIONED ON THE PASSENGER SIDE OF THE HEADPIPE. DO NOT TIGHTEN. MUFFLER INLET IS LOOKING INTO THE LOWERS



5. INSTALL OVERAXLE TAILPIPE # C INTO THE OUTLET OF THE MUFFLER 1 1/2" TO 2". INSERT THE REAR WELDED HANGER INTO THE FACTORY RUBBER GROMMET. USE CLAMP #E TO ATTACH THE OVERAXLE PIPE TO THE MUFFLER OUTLET. DO NOT TIGHTEN. INSTALL TURNOUT PIPE #D ATTACH USING CLAMP #E.



6. NOW INSTALL YOUR STAINLESS STEEL TIP. USE ANY ALUMINUM OR STAINLESS CLEANER TO POLISH YOUR TIP. THEN TIGHTEN ALL CLAMPS AND HANGERS.

MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE FROM ALL BRAKE LINES, FUEL LINES, TIRES, SHOCK BOOT'S, ETC.