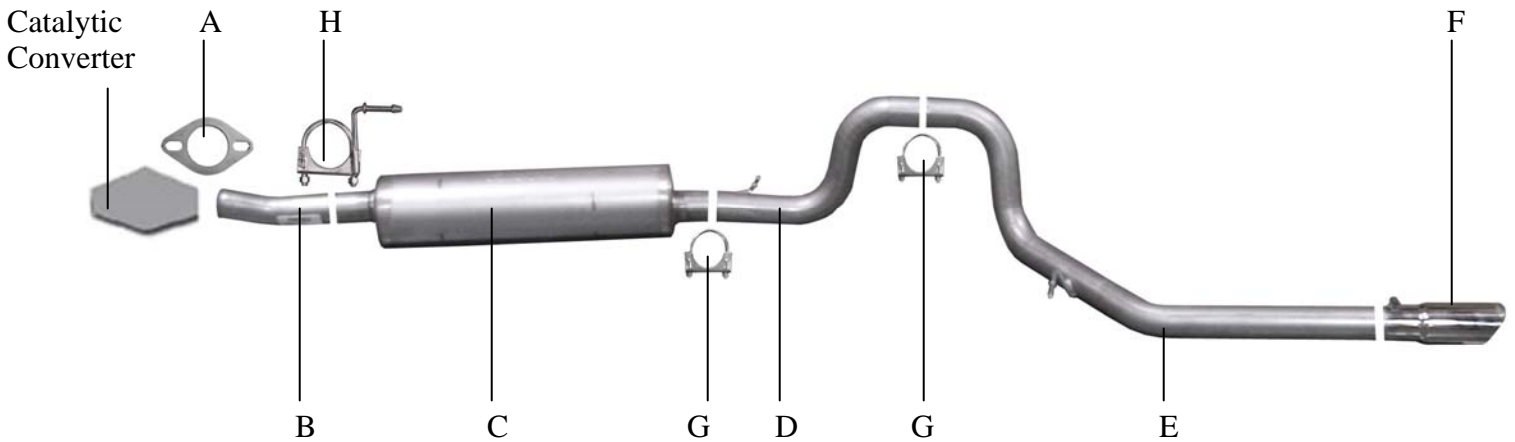




**INSTALLATION INSTRUCTIONS  
CAT-BACK STAINLESS SINGLE EXHAUST  
02-05 FORD EXPLORER & MOUNTAINEER  
4.0L- 4.6L 4 DOOR 2/4WD  
PART# 619691**



ITEM	PART#	QTY	DESCRIPTION
A	GP-102	1	FLANGE
B	485-700352S	1	2.5" S/S HEADPIPE
C	788500S	1	SUPERFLOW S/S MUFFLER
D	486-700353S	1	2.5" S/S TAILPIPE w/WELDED HANGER
E	487-700354S	1	2.5" S/S EXITPIPE w/WELDED HANGER
F	500361	1	3" STAINLESS STEEL TIP
G	5757	2	2.5" CLAMP
H	4167	1	MUFFLER HANGER

WILL NOT FIT WITH RELOAD LEVELING SUSPENSION.

THANK YOU FOR PURCHASING OUR GIBSON EXHAUST SYSTEM FOR YOUR VEHICLE. IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL DEPARTMENT AT (800) 528-3044, MONDAY – FRIDAY, 8:00 AM TO 5:00 PM. 0106

# INSTALLATION INSTRUCTIONS # 619691

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:

15MM SOCKET & WRENCH, 9/16", 1/2" SOCKET & WRENCH, JACK STAND, WD-40, HACKSAW

**When installing this kit you will work from the back to the front of the vehicle.**

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



TO REMOVE STOCK EXHAUST UNBOLT IT FROM THE SLIP-FIT JOINT LOCATED IN THE REAR ABOVE THE AXLE AND SLIDE THE TAILPIPE OUT. NEXT UNBOLT THE 2-BOLT FLANGE LOCATED JUST BEHIND THE CATALYTIC CONVERTER. **DO NOT THROW AWAY STOCK NUTS AND BOLTS YOU WILL NEED TO RE-USE THEM.** NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GEOMETTS ON THE HANGER. USE WD-40 TO AID IN THE REMOVAL OF EXHAUST AND HANGERS.



SLIDE FLANGE #A OVER GIBSON HEADPIPE #B. SLIDE HEADPIPE INTO MUFFLER 1-1/2" TO 2" USE CLAMP #H TO SECURE HEADPIPE TO MUFFLER. DO NOT TIGHTEN. NEXT USE YOUR STOCK NUTS AND BOLTS TO SECURE HEADPIPE TO STOCK FLANGE.



INSTALL EXIT PIPE #E AND INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL TAILPIPE #D. SLIDE IT INTO THE EXITPIPE #E, INSERT WELDED HANGER INTO RUBBER GROMMET USE CLAMP #G TO SECURE THE TAILPIPE TOGETHER. DO NOT TIGHTEN.



INSTALL THE STAINLESS STEEL TIP. TO CLEAN TIP USE ANY ALUMINUM OR STAINLESS CLEANER AND A SCOTCH BRITE PAD. GO BACK AND TIGHTEN ALL NUTS, BOLTS AND CLAMPS STARTING IN THE FRONT AND WORKING BACK.



INSTALL MUFFLER #C ONTO TAILPIPE 1-1/2" TO 2" WITH INLET TOWARDS THE MOTOR. USE CLAMP #G TO SECURE THE TAILPIPE AND THE MUFFLER, DO NOT TIGHTEN. MUFFLER INLET SHOULD BE AT 9 O'CLOCK POSITION.

**"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, TIRES, SHOCKS, ETC..."**