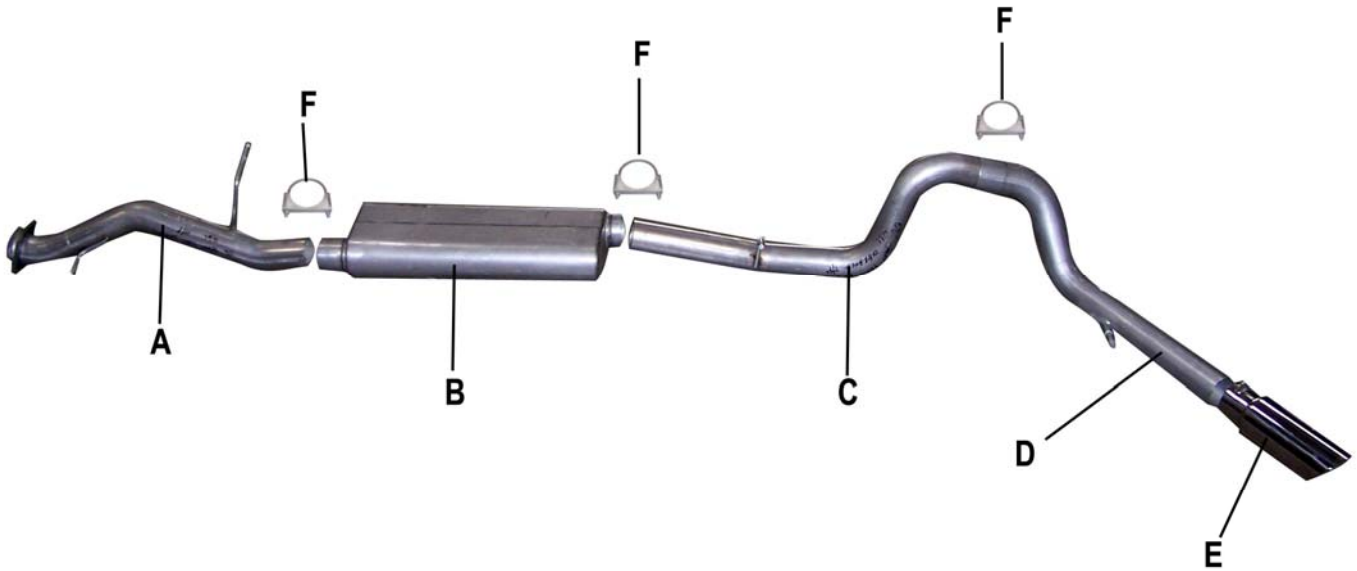




PERFORMANCE EXHAUST SYSTEMS

**INSTALLATION INSTRUCTIONS**  
**CAT BACK STAINLESS SINGLE EXHAUST**  
**06-07 FORD SPORT TRAC 4.6L 2/4WD 4DR**  
**PART #619901**



ITEM	PART #	QUANTITY	DESCRIPTION
A	1122-700882S	1	3" Stainless Headpipe w/welded hanger and flange
B	11210S	1	Stainless Superflow Oval Muffler
C	1123-700883S	1	3" Stainless Overaxle tailpipe w/welded hanger
D	1060-700845S	1	3" Stainless Exit pipe w/welded hanger
E	500360	1	3½" Stainless tip
F	OHD300	3	3" Clamp

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm. 0307

# INSTALLATION INSTRUCTIONS #619901

## CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

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• **Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.**  
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**1.** To remove the stock exhaust, un-bolt it from the 2-bolt flange. Save stock bolts they will be reused. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will re-use them to mount your new system. Now, cut off tailpipe and remove.



**4.** Install overaxle tailpipe #C into the muffler 1½"-2". Insert welded hanger into rubber grommet. Use clamp #F to secure tailpipe to muffler. **DO NOT TIGHTEN**



**2.** Install head pipe #A onto your existing stock front pipe and attach using stock bolts. **DO NOT TIGHTEN.** Insert welded hangers into rubber grommet.



**5.** Next, install the exit pipe #D. Insert welded hanger into rubber grommet. Use clamp #F to secure to the tailpipe. **DO NOT TIGHTEN**



**3.** Install muffler #B onto head pipe 1½"-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #F to secure the muffler to the headpipe. **DO NOT TIGHTEN.**



**6.** Install stainless steel tip #E. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration.

