



# INSTRUCTION MANUAL

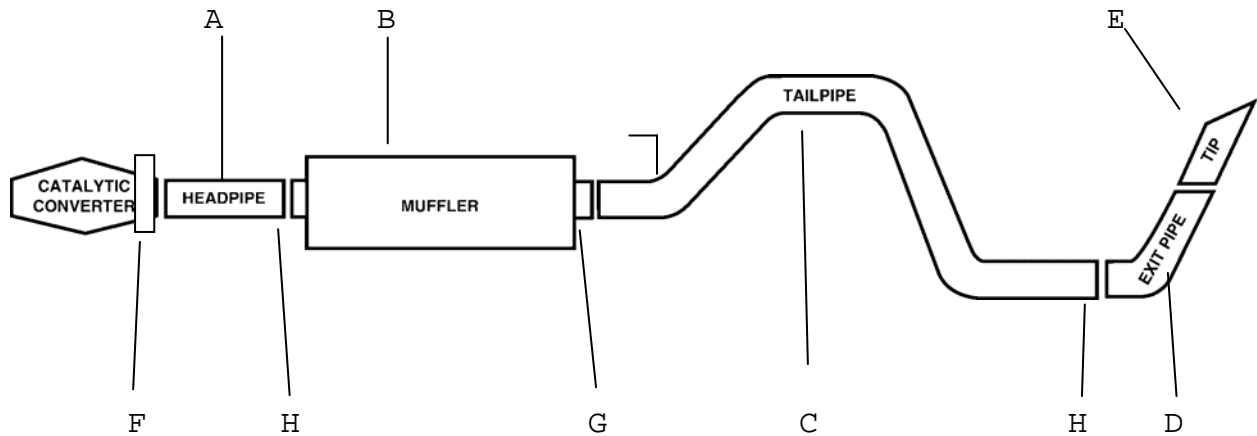
## CAT-BACK STAINLESS SINGLE EXHAUST SYSTEM

01-03 FORD EXPLORER SPORT TRAC

4.0L, 4DR, 4WD CREWCAB

PASSENGER SIDE EXIT

PART# 619997



ITEM	PART #	QUANTITY	DESCRIPTION
A	449-700276S	1	2 ½" STAINLESS HEADPIPE
B	788500S	1	STAINLESS SUPERFLOW MUFFLER
C	548-700390S	1	2-1/2" STAINLESS OVERAXLE TAILPIPE
D	549-700391S	1	2-1/2" STAINLESS EXITPIPE
E	500361	1	3" STAINLESS STEEL TIP
F	GP-102	1	HEADPIPE FLANGE
G	4136	1	O.E. HANGER
H	5757	2	2-1/2" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 AM to 5:00 PM.

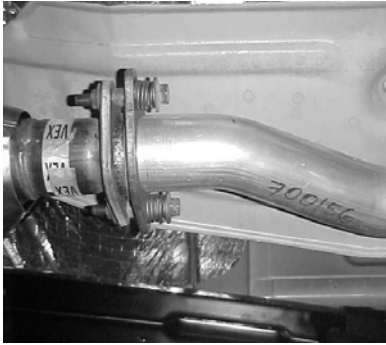
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# INSTALLATION INSTRUCTIONS PART #619997

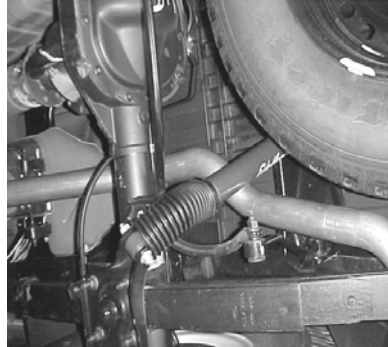
WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS

15mm SOCKET, 9/16" SOCKET. 1/2" SOCKET, 1/2" WRENCH, JACK STAND, HACKSAW, WD-40



LAY OUT THE GIBSON EXHAUST SO IT LOOKS LIKE THE PICTURE AND COMPARE THE PART NUMBERS TO THE MANUAL TO MAKE SURE YOU HAVE THE CORRECT PART NUMBERS. THEN REMOVE THE FACTORY EXHAUST. FOR AN EASIER REMOVAL OF THE EXHAUST CUT JUST BEHIND THE MUFFLER ON THE TAIL PIPE. THEN UN-BOLT THE FACTORY FLANGE IN FRONT OF THE STOCK MUFFLER **NOTE: LEAVE ALL RUBBER GROMMETS IN PLACE. DO NOT DISGUARD HARDWARE YOU WILL RE-USE IT.**



INSERT WELDED HANGER INTO THE RUBBER GROMMET.

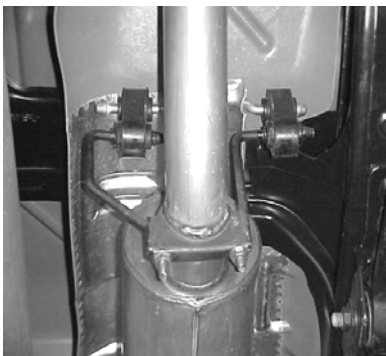
INSTALL THE OVERAXLE PIPE #C INTO THE OUTLET OF THE MUFFLER. SLIP THE OVERAXLE PIPE HANGER #G INTO THE REAR RUBBER GROMMET.



NOW, INSTALL THE HEADPIPE #A ON TO THE FACTORY FLANGE USING FLANGE #F. DO NOT TIGHTEN. INSTALL THE MUFFLER # B WITH INLET FACING FORWARD. MUFFLER INLET IS LOOKING INTO THE LOUVERS. THE MUFFLER OUTLET WILL BE POSITIONED AT ABOUT 6 O'CLOCK.



INSTALL YOUR EXITPIPE #D AND USE CLAMP #H TO SECURE THE PIPES TOGETHER. ROATATE THE PIPES UNTIL THEY ARE LEVEL.



INSTALL HANGER #G ON THE OUTLET OF THE MUFFLER. DO NOT TIGHTEN. INSERT WELDED HANGER INTO RUBBER GROMMET. HANGER WILL BE FACING TOWARDS PASSENGER SIDE FRAME RAIL.



NOW, INSTALL YOUR STAINLESS STEEL TIP TO YOUR DESIRED LOOK. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR STAINLESS STEEL TIP

**"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, TIRES, SHOCKS, ETC..."**