



PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
STAINLESS STEEL CAT-BACK DUAL EXTREME EXHAUST
99-01 CHEVY SILVERADO/SIERRA TRUCK 2/4WD
4.3L, 4.8L, 5.3L
STANDARD CAB, SHORT BED
PART # 65005

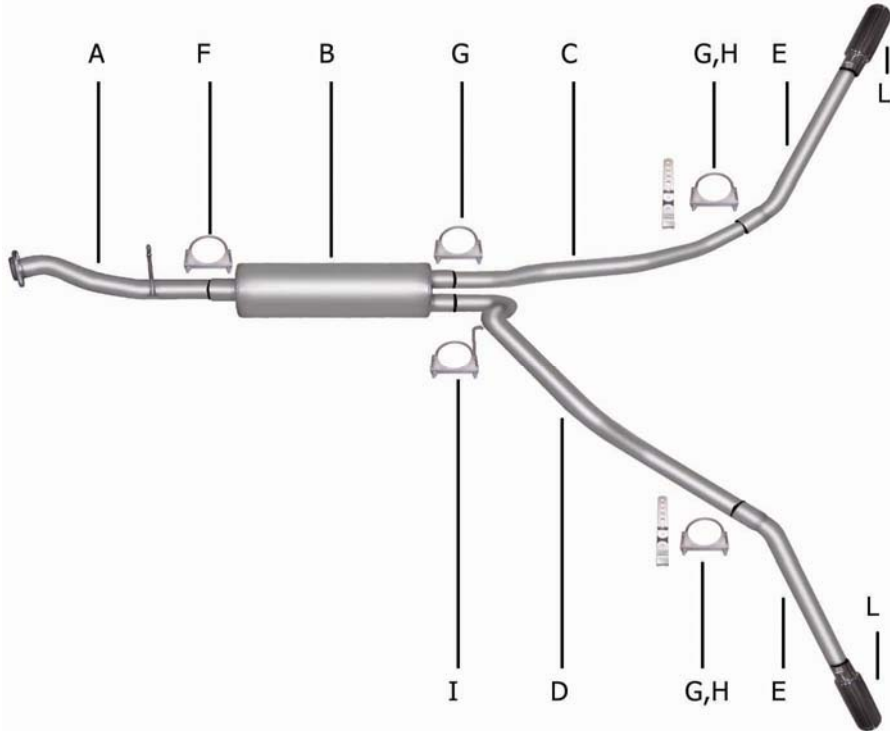


Table with 4 columns: ITEM, PART #, QTY., DESCRIPTION. Lists parts A through L with their respective part numbers and quantities.

4WD'S MUST REMOVE SPARE TIRE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm 0806

# EXHAUST INSTALLATION #65005

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKETS, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND, HACKSAW, WD-40  
LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



TO REMOVE STOCK EXHAUST UNBOLT IT FROM THE FLANGE LOCATED JUST BEHIND THE FACTORY Y-PIPE. YOU WILL RE-USE YOUR FACTORY BOLTS FROM FLANGE. NOW, CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN REMOVAL OF THE EXHAUST AND HANGERS.



INSTALL METAL HANGERS #H INTO HOLES LOCATED APPROX. 16" FROM THE REAR OF THE FRAME. METAL HANGERS ARE MOUNTED ON THE OUTSIDE OF FRAME. USE THE HARDWARE PROVIDED. THE BOLT AND WASHER WILL GO INTO THE 3<sup>RD</sup> HOLE FROM THE TOP OF THE HANGER. YOU MAY NEED TO LOOSEN SPARE TIRE FOR EASIER REMOVAL.



BOLT HEADPIPE #A TO STOCK FLANGE RE-USING FACTORY NUTS. DO NOT TIGHTEN. SLIDE WELDED HANGER INTO RUBBER GROMMET



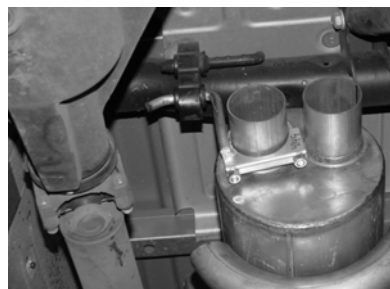
INSTALL DRIVER SIDE TAILPIPE #D INTO MUFFLER AT LEAST 1 1/2" TO 2". THIS PIPE WILL ROUTE OVER THE AXLE AND BETWEEN THE SHOCK AND TIRE. ATTACH CLAMP #I TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN. LOOKING FROM THE REAR OF THE VEHICLE - THIS TAILPIPE IS AT APPX. 11 O'CLOCK.



INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER AT LEAST 1 1/2" TO 2". USE CLAMP #G TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. THE TAILPIPES WILL BOTH LEAN TOWARDS THE DRIVER SIDE LOOKING FROM THE REAR OF THE VEHICLE - THIS TAILPIPE IS AT APPX. 11 O'CLOCK.



INSTALL MUFFLER #B ONTO HEADPIPE AT LEAST 1 1/2" TO 2". USE CLAMP #F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO SUPPORT THE MUFFLER. OUTLETS SHOULD BE AT THE TOP. INSTALL HANGER #I ONTO DRIVERSIDE MUFFLER OUTLET AND INSERT WELDED HANGER INTO GROMMET. DO NOT TIGHTEN.



INSTALL EXIT PIPES #E ONTO TAILPIPES AND ATTACH TO HANGER #H AND CLAMP #G TO SECURE EXIT PIPES TO TAILPIPES. THESE METAL HANGERS NEED TO BE ROTATED IN ORDER TO ADJUST FOR CLAMPING. CUT TO YOUR PREFERRED LENGTH..NOW INSTALL YOUR STAINLESS STEEL TIPS TO YOUR DESIRED LOOK. NOW YOU CAN TIGHTEN ALL CLAMPS, NUTS, AND BOLTS. STARTING FROM THE FRONT WORKING BACK. USE ZIP TIES TO TIE AWAY BRAKE LINES.

**MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM BRAKE & FUEL LINES. TIRES. SHOCKS. ETC...**

# Tech Information

11/18/99

customer stated that he had to have part#'s 700183,700184,and700185 rebent to clear spare tire.

11/18/99

Customer stated that there are no 3 holes at 16"and that we need to add 2 more 2 ½" clamps. This is because the hanger connects to the pipe no where near the connection of the overaxle to exitpipe. It connects farther back,so you need two extra clamps to secure the 10" hanger.

3/20/00

customer stated that he was disappointed that the pipes did not exit past the bumper and that the kit didn't come with stainless steel clamps or tips.

3/20/00

**Customer stated that our flange was not mating with the stock flange-when flange was mated properly, the rest of the system veered into the frame.** I told the customer that the headpipe goes under the crossmember and this is why the flange was not mating. Customer had headpipe over crossmember.Jc

3/20/00

**Customer stated that the system needs two more 2 ½"clamps because when you use the clamps to tighten the hangers down to the pipe there are no more clamps to clamp the connection at the overaxle and the exiting pipe because the overaxle and exiting connection is about 8"-12" in front of where the 10" hanger connects to the exiting pipe.**I told customer that I would ship out two 2 ½" clamps to solve his problem. I then informed the R&D dept that we need to check fit this truck(00' std/cab-SB 4x4). Jc