

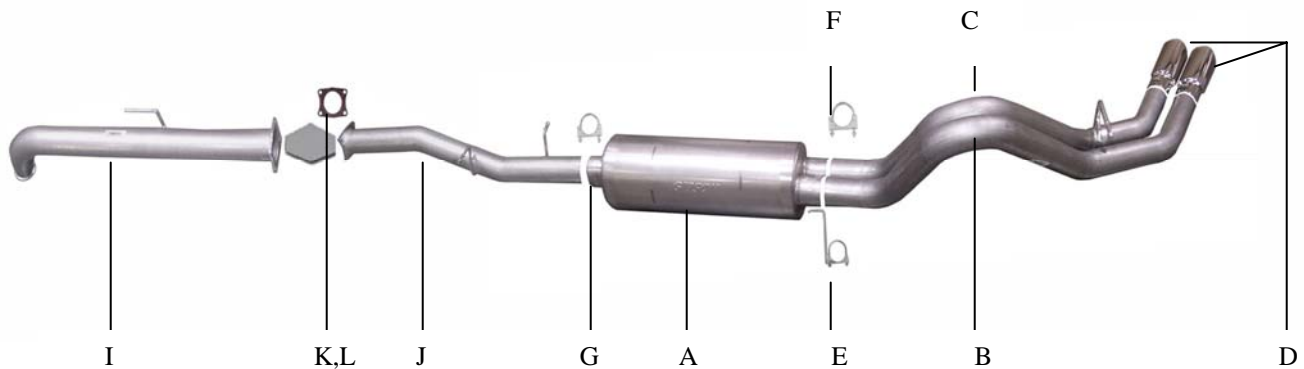


# INSTRUCTION MANUAL

## CAT BACK STAINLESS DUAL SPORT

### WITH 4" DOWN PIPE

**01-05 CHEVROLET/GMC TRUCK 2500HD/3500HD 6.6L DURAMAX DIESEL  
EXTENDED & CREW CAB SHORT BED, 2/4WD  
PART # 65217**



ITEM	PART #	QUANTITY	DESCRIPTION
A	758350S	1	3 1/2" S.S SUPERFLOW MUFFLER – 3" OUTLET
B	535-700397S	1	3" STAINLESS DRIVER SIDE TAILPIPE
C	536-700398S	1	3" STAINLESS PASSENGERSIDE TAILPIPE
D	500379	2	4" STAINLESS TIPS
E	4185	1	REAR MUFFLER HANGER
F	OHD300	1	3" CLAMPS
G	4170	1	3-1/2" CLAMP
H	BO-906	2	BOLT KIT FOR TAILPIPE
I	891-700633S	1	4" S.S DOWN PIPE W/ FLANGE GP-533 &/HGR
J	892-700634S	1	4" S.S DOWN PIPE W/FLANGE GP-533 & HGRS
K	BO-1038	1	BOLT KIT FOR DOWN PIPE FLANGE
L	9252	1	GASKET FOR DOWN PIPE FLANGE

**2001-HAS NO STOCK REASONTOR**  
**2002 /03-HAS A STOCK REASONTOR**

THANK YOU FOR CHOOSING OUR GIBSON PERFORMANCE EXHAUST FOR YOUR VEHICLE.  
IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR  
TECHNICAL DEPARTMENT AT (800) 528-3044, MONDAY THROUGH FRIDAY,  
8:00 AM TO 5:00 PM. 1104

# DOWN PIPE INSTRUCTIONS- STEP 1



TO INSTALL YOUR GIBSON DOWN PIPE YOU NEED TO REMOVE YOUR STOCK EXHAUST. REMOVE IT FROM THE 4 BOLT FLANGE IN FRONT OF YOUR STOCK MUFFLER. CUT OFF YOUR STOCK TAILPIPE FOR EASIER REMOVAL. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGER. AFTER YOUR STOCK EXHAUST IS REMOVED YOU NEED TO REMOVE THE CATALYTIC CONVERTER FROM THE 2-BOLT FLANGE.



INSTALL PIPE #B ONTO PIPE #A. USING GASKET AND BOLT KIT THAT IS PROVIDED. INSERT WELDED HANGERS INTO RUBBER GROMMETS.



NOW CUT YOUR STOCK DOWN PIPE LIKE SEEN IN THE PICTURE. THEN REMOVE YOUR STOCK RESONATOR.



REMOVE THE REMAINING STOCK DOWN PIPE BY UNCLAMPING IT FROM THE TURBO HOUSING. USE A 11MM SOCKET OR WRENCH TO REMOVE YOUR STOCK PIPE THROUGH THE BOTTOM. DO NOT DISCARD THE STOCK CLAMP YOU WILL NEED TO RE-USE IT.



NOW INSTALL YOUR CAT-BACK EXHAUST ACCORDING TO THE INSTRUCTIONS PROVIDED IN STEP 2.



INSTALL PIPE #A ONTO TURBO USING YOUR STOCK CLAMP. DO NOT TIGHTEN. INSERT WELDED HANGER INTO RUBBER GROMMET.

# **EXHAUST INSTALLATION INSTRUCTIONS**

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

**DO NOT WORK WITH HOT PIPES!!!**

## **SUGGESTED TOOLS**

9/16", 1/2" SOCKET & WRENCH, JACK STANDS, WD-40, HACKSAW

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING



CUT HERE

TO REMOVE STOCK EXHAUST, CUT OFF YOUR STOCK SYSTEM JUST IN FRONT OF THE MUFFLER AFTER THE WELD. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN THE REMOVAL OF EXHAUST AND HANGERS.



SLIDE PASSENGER SIDE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2" AND INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #F TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL MUFFLER #A ONTO STOCK HEADPIPE UNTIL IT HITS THE WELD FOR THE HANGER. USE CLAMP #G TO SECURE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN. MAKE SURE OUTLETS ARE LEVEL.



SLIDE DRIVERS SIDE TAILPIPE #B INTO MUFFLER 1-1/2" TO 2". NEXT SECURE TAILPIPE TOGETHER WITH BOLT KITS # H THE DRIVERS SIDE TABS ON PIPE SHOULD BE ON THE BOTTOM PASSENGER SIDE TAB ON THE TOP. SECURE DRIVERS SIDE PIPE TO MUFFLER WITH REAR MUFFLER HANGER # E. DO NOT TIGHTEN.



INSTALL REAR MUFFLER HANGER #E ONTO DRIVERS SIDE MUFFLER OUTLET. INSERT HANGER INTO RUBBER GROMMET LOCATED JUST BEHIND THE DRIVERS SIDE OUTLET. DO NOT TIGHTEN.



INSTALL YOUR STAINLESS STEEL TIPS. TO CLEAN TIPS USE A SCOTCH BRITE PAD AND ANY STAINLESS OR ALUMINUM CLEANER. AFTER YOU HAVE CHECKED FOR CLEARANCES GO BACK AND TIGHTEN ALL NUTS, BOLTS AND CLAMPS.

**"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, SHOCKS, TIRES, ETC..."**