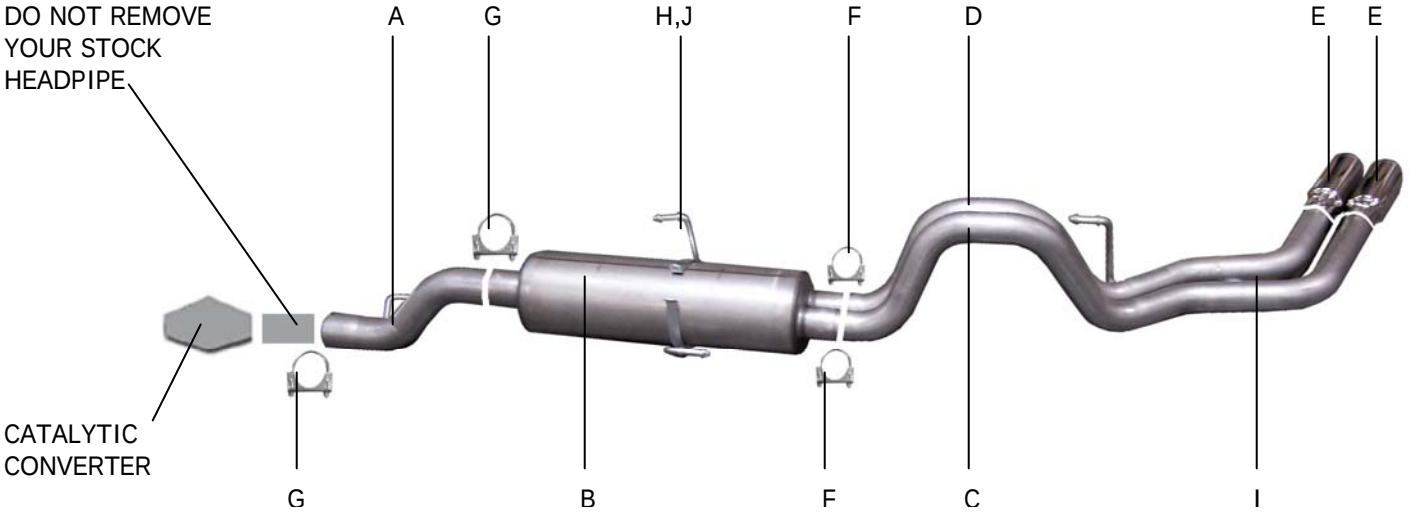
INSTRUCTION MANUAL
CAT-BACK DUAL SPORT EXHAUST
05-06 DODGE RAM 2500 POWERWAGON TRUCK 5.7L HEMI 4WD 4DR QUADCAB, SHORTBED
PART # 6542



TO REMOVE STOCK EXHAUST UNCLAMP JUST IN FRONT OF MUFFLER

ITEM	PART #	QUANTITY	DESCRIPTION
A	700749	1	3″ HEADPIPE EXTENSION
B	789800	1	SUPERFLOW MUFFLER
C	700750	1	2 ½″ DRIVER SIDE TAILPIPE
D	700751	1	2 ½″ PASS. SIDE TAILPIPE
E	500374	2	3 ½″ STAINLESS TIPS
F	5757	2	2 ½″ CLAMP
G	OHD300	2	3″ CLAMP
H	4258	1	BAND CLAMP
I	BO-906	2	BOLT KIT FOR TAILPIPE
J	BO-1015	1	BAND CLAMP BOLT KIT

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 524-3044, Monday through Friday, 8:00 am to 5:00 pm. 0306

EXHAUST INSTALLATION KIT#6542

WHEN INSTALLING THIS EXAUST SYSTEM MAKE SURE TO USE ALLTHE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES**.**

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS

15MM SOCKET, 9/16" SOCKET, ½"SOCKET, ½" WRENCH, JACKSTANDS, HACKSAW, WD-40

TO REMOVE THE STOCK EXHAUST UNCLAMP THE STOCK EXHAUST JUST IN FRONT OF THE MUFFLER.

YOU MAY NEED TO HEAT IT UP FOR EASIER REMOVAL. LEAVE ALL RUBBER GROMMETS IN PLACE.
USE WD-40 FOR REMOVAL OF HANGERS. FOR EASIER REMOVAL, REMOVE THE TWO CROSSMEMBER BARS FIRST.

INSTALL HEADPIPE #A ONTO YOUR EXISTING STOCK FRONT PIPE AND SECURE WITH CLAMP #G. USE A JACKSTAND TO SUPPORT THE CONVERTER. INSERT WELDED HANGER INTO RUBBER GROMMET.

INSTALL MUFFLER #B ONTO HEADPIPE 1-1/2" TO 2". USE CLAMP #G TO SECURE THE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN. SLIDE BAND CLAMP #H ONTO THE MUFFLER AND INSERT THE WELDED HANGERS INTO THE RUBBER GROMMETS. ATTACH WITH BOLT KIT #J.

INSTALL DRIVERSIDE TAILPIPE #C INTO MUFFLER. USE CLAMP #F TO SECURE TAILPIPE TO MUFFLER.

INSTALL PASSENGER SIDE TAILPIPE #D INTO MUFFLER AND ATTACH USING CLAMP #F. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN. USE BOLT KIT #I TO ATTACH THE TAILPIPES TOGETHER. DO NOT TIGHTEN. DRIVER SIDE TAILPIPE TABS WILL BE ON THE BOTTOM.

INSTALL THE STAINLESS TIPS. NOW GO BACK AND TIGHTEN ALL CLAMPS, NUTS AND BOLTS STARTING FROM THE FRONT AND WORKING BACK. TO CLEAN TIPS USE A SCOTCH BRITE PAD AND ANY STAINLESS CLEANER.

FOR EASIER INSTALLATION, YOU MAY NEED TO MOVE YOUR SPARE TIRE OVER. MAKE SURE YOU HAVE A MIMIMUM OF A 1" CLEARANCE AWAY FROM ALL SHOCK BOOTS, BRAKE LINES, FUEL LINES, TIRES, ETC…