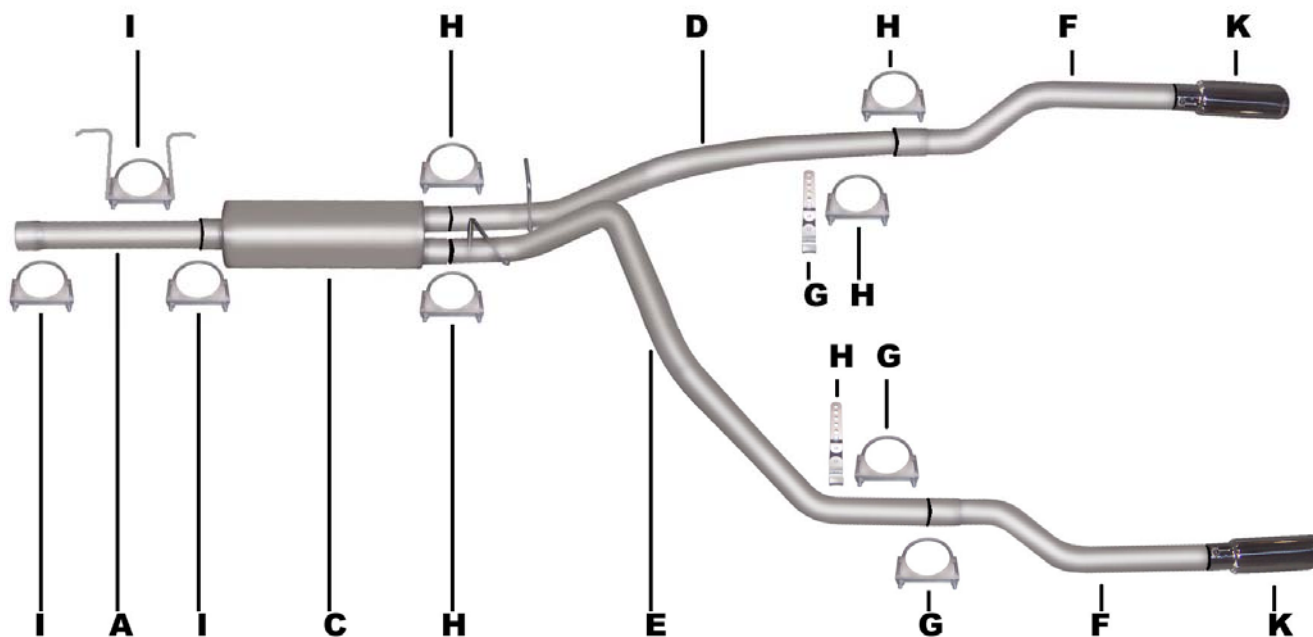




INSTRUCTION MANUAL
CAT-BACK STAINLESS SPLIT REAR EXHAUST
96-02 DODGE TRUCK 8.0L V10 2/4WD
EXTENDED CAB, LONG BED
PART# 66503



ITEM	PART #	QTY.	DESCRIPTION
A	297-30025S	1	3" X 25" STAINLESS HEADPIPE
C	789800S	1	3" SUPERFLOW STAINLESS DUAL MUFFLER
D	244-6525S	1	2-1/2" STAINLESS PASS. SIDE OVERAXLE PIPE
E	245-6526S	1	2-1/2" STAINLESS DRIVER SIDE OVERAXLE PIPE
F	246-6528S	2	2-1/2" STAINLESS EXIT PIPE
G	08269	2	10" METAL HANGER
G	BO-101	2	BOLT KIT FOR HANGERS
H	5757	6	2-1/2" CLAMP
I	OHD300	2	3" CLAMP
J	4100	1	HEADPIPE HANGER
K	500374	2	3-1/2" STAINLESS TIPS
L	ZIP	2	ZIP TIE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm 0506

Exhaust Installation Sheet

When installing this exhaust system make sure to use proper safety precautions. Use Jack stands when under truck, set parking brake, block tires and use safety glasses and gloves. Do not work with hot pipes.

1. Lay out the Gibson Exhaust System on the floor so it looks like the drawing with hangers in the proper location.
2. Unclamp your stock muffler head pipe and remove.
3. Unbolt and remove stock rear hanger on passenger side frame rail. Install 10" Hanger # G to frame rail in existing hole approximately 24" from rear of frame. Use nut and bolt kit # G supplied and mount through top hole from top of 10" Hanger. Repeat on driver side.
4. Install head pipe # A onto your existing stock front pipe and attach with clamp # I. Install hanger # J and connect to head pipe.
5. Connect muffler # C with inlet towards the converter to the head pipe. Use a jack stand to support the muffler and connect using clamp # I.
6. Install the over axle tailpipes # D, and # E and connect to the muffler with clamps # H. Spare tire may need to be loosened and pushed to the rear of the truck for better clearance.
7. Connect exit pipes # F to the rear over axle pipes. Roll exit pipes until you have it at the correct angle for your truck and connect with clamp # H. Cut exit pipes for proper length for your vehicle. Install hangers # G and with bolt kit # G and attach to tailpipes with clamps # H.
8. Install stainless tips. Use any stainless or aluminum cleaner to polish tips.
9. When you have everything in place, firmly tighten all bolts and clamp down securely.
10. Use zip ties to secure back vent lines and brake lines.

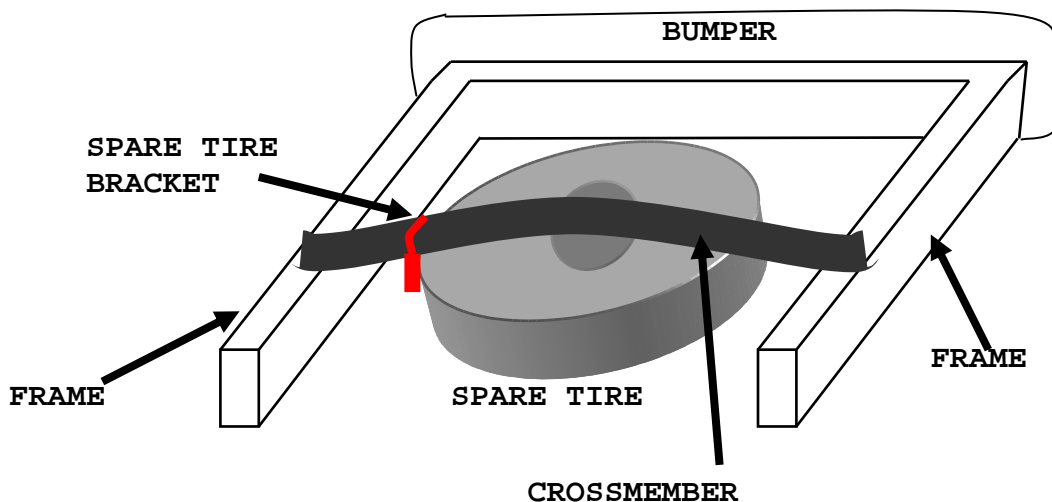
SPECIAL NOTES:

- **MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC...**



SPARE TIRE BRACKET

PN #4137



THIS SPARE BRACKET IS USED FOR BETTER CLEARANCE FROM THE SPARE TIRE. INSTALL THIS BRACKET ON THE FACTORY CROSS MEMBER LOCATED ABOVE THE SPARE TIRE. THIS BRACKET IS DESIGNED TO HOLD THE SPARE TIRE TOWARDS THE DRIVERSIDE GIVING YOU MORE CLEARANCE ON THE TAILPIPES.