



PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK SPLIT STAINLESS EXHAUST
02-05 DODGE RAM 1500 TRUCK 3.7L, 4.7L, 5.9L
STANDARD CAB & QUAD CAB, SHORT BED & LONG BED 2/4WD
PART # 66504

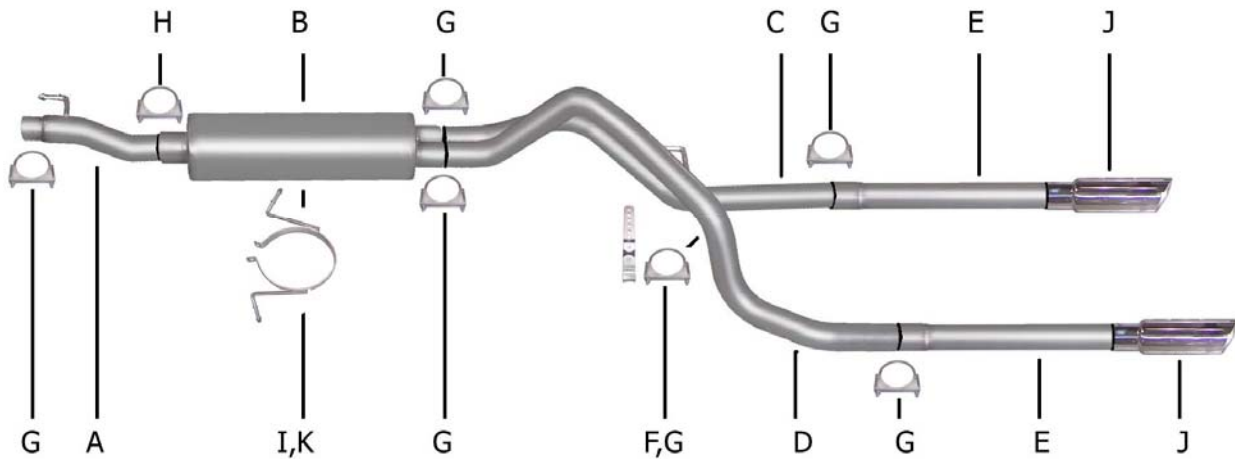


Table with 4 columns: ITEM, PART #, QTY., DESCRIPTION. Lists parts A through L with their respective part numbers, quantities, and descriptions.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 0706

# EXHAUST INSTALLATION #66504

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:

9/16, 1/2, 15MM Wrench and Socket, Jack Stand, Hacksaw, WD-40

**SPARE TIRE MAY NEED TO BE LOOSENEED AND PUSHED TO THE REAR OF TRUCK FOR BETTER CLEARANCE.**



**TO REMOVE STOCK EXHAUST UNCLAMP THE STOCK EXHAUST JUST IN FRONT OF THE MUFFLER. YOU MAY NEED TO HEAT IT UP FOR EASIER REMOVAL. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 FOR REMOVAL OF HANGERS.**



INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2". USE CLAMP #G TO SECURE TAILPIPE TO MUFFLER. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN.



INSTALL HEADPIPE #A, YOU WILL NEED TO LINE UP THE TWO NOTCHES. INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #G TO SECURE HEADPIPE TO THE STOCK PIPE. DO NOT TIGHTEN.



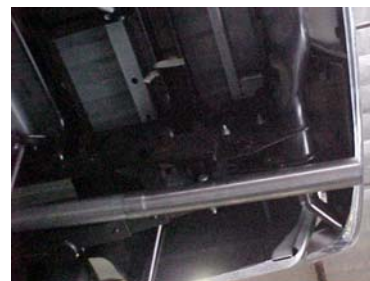
MEASURE 19 1/2" FROM THE REAR OF THE FRAME AND USE THIS HOLE AND BOLT ON HANGER # F. USE THE 3<sup>RD</sup> HOLE FROM THE TOP.



INSTALL DRIVER SIDE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2" AND USE CLAMP # G TO SECURE THE MUFFLER. DO NOT TIGHTEN. USE CLAMP # G TO HOLD PIPE UP TO THE HANGER # F. DO NOT TIGHTEN.



INSTALL MUFFLER #B ONTO HEADPIPE #A 1-1/2" TO 2". USE CLAMP #H TO SECURE THE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN. SLIDE BAND CLAMP #I ONTO THE MUFFLER AND INSERT THE WELDED HANGER INTO THE RUBBER GROMMET. ATTACH WITH BOLT KIT # K.



INSTALL THE EXIT PIPES #E ONTO THE TAILPIPES USING CLAMPS # F. ROLL THE PIPES UNTIL YOU HAVE THEM AT THE ANGLE YOU DESIRE.

SPARE TIRE MAY NEED TO BE LOOSENEED AND PUSHED TO THE REAR OF THE TRUCK FOR BETTER CLEARANCE.

INSTALL STAINLESS TIPS. NOW GO BACK AND TIGHTEN ALL CLAMPS, NUTS AND BOLTS STARTING FROM THE FRONT AND WORKING BACK. USE ZIP TIES FOR BRAKE AND FUEL LINES.

**MAKE SURE YOU HAVE A 1" CLEARANCE AWAY FROM ALL PIPES, BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC**