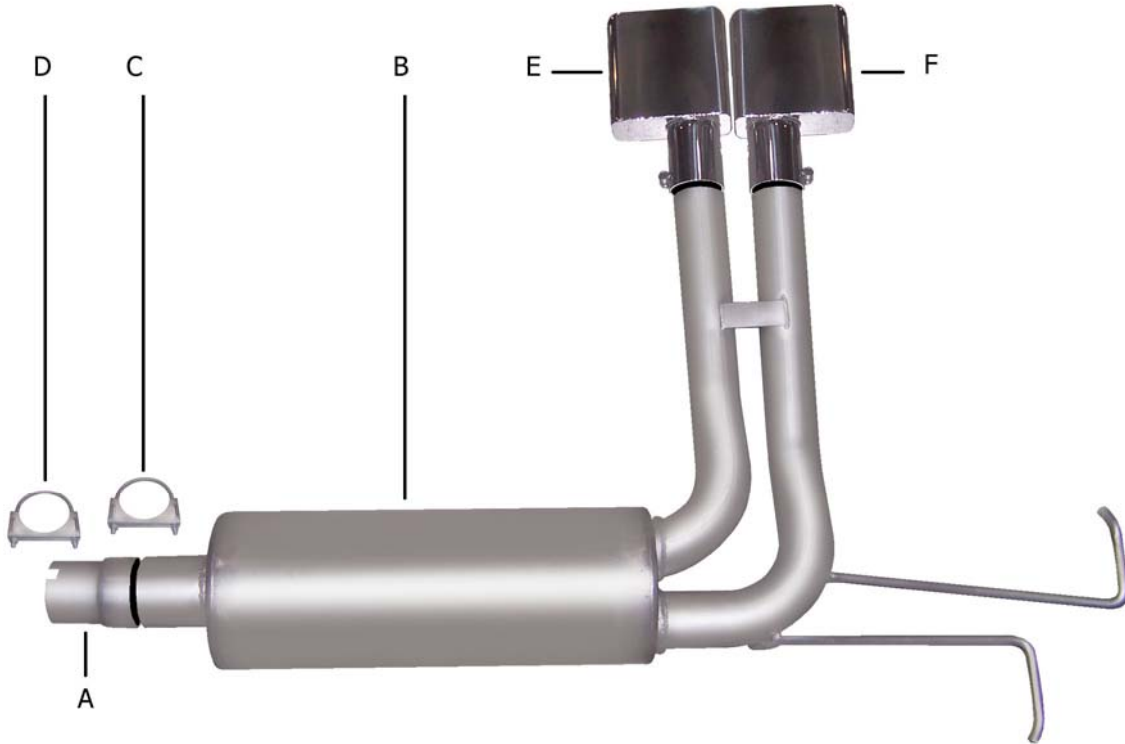




**INSTRUCTION MANUAL**  
**SUPER TRUCK STAINLESS EXHAUST SYSTEM**  
**94-01 DODGE TRUCK 3.9L, 5.2L, 5.9L 2/4WD**  
**STANDARD CAB & EXTENDED CAB, SHORT & LONG BED**  
**PART # 66510**



ITEM	PART #	QUANTITY	DESCRIPTION
A	815-700112S	1	STAINLESS MUFFLER ASSEMBLY
B	395-30020S	1	3" STAINLESS HEADPIPE
C	0HD300	1	3" CLAMP
D	5757	1	2-1/2" CLAMP
E	500365	1	SUPER TRUCK STAINLESS TIP
F	500366	1	SUPER TRUCK STAINLESS TIP

94'-97' WILL NOT FIT IF PSGR. SHOCK IS BEHIND THE REAR AXLE  
 98'-01' WILL NOT FIT WITH TWO CONVERTERS.

Thank you very much for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday

through Friday, 8:00 am to 5:00 pm.0306

# EXHAUST INSTALLATION SHEET #66510

**WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:

HACKSAW, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND, WD-40



TO REMOVE STOCK EXHAUST UNCLAMP IT FROM THE CLAMP LOCATED JUST IN FRONT OF YOUR STOCK MUFFLER. YOU MAY NEED TO HEAT IT UP WITH A TORCH TO REMOVE IT. NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.



INSTALL MUFFLER ASSEMBLY #B ONTO HEADPIPE 1-1/2" TO 2". SLIDE WELDED HANGERS INTO RUBBER GROMMETS YOU MAY NEED TO ADJUST WELDED HANGERS TO FIT INTO YOUR GROMMETS. USE A JACKSTAND TO SUPPORT YOUR MUFFLER. USE CLAMP #C TO SECURE IT TO YOUR HEADPIPE. DO NOT TIGHTEN.



INSTALL HEADPIPE #A, LINE UP THE NOTCH USE CLAMP #D TO SECURE HEADPIPE TO YOUR FACTORY PIPE. DO NOT TIGHTEN.



INSTALL YOUR STAINLESS TIPS. TIGHTEN ALL CLAMPS AFTER YOU MAKE SURE YOUR TAILPIPES ARE LEVEL.

## **SPECIAL NOTES:**

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC...**