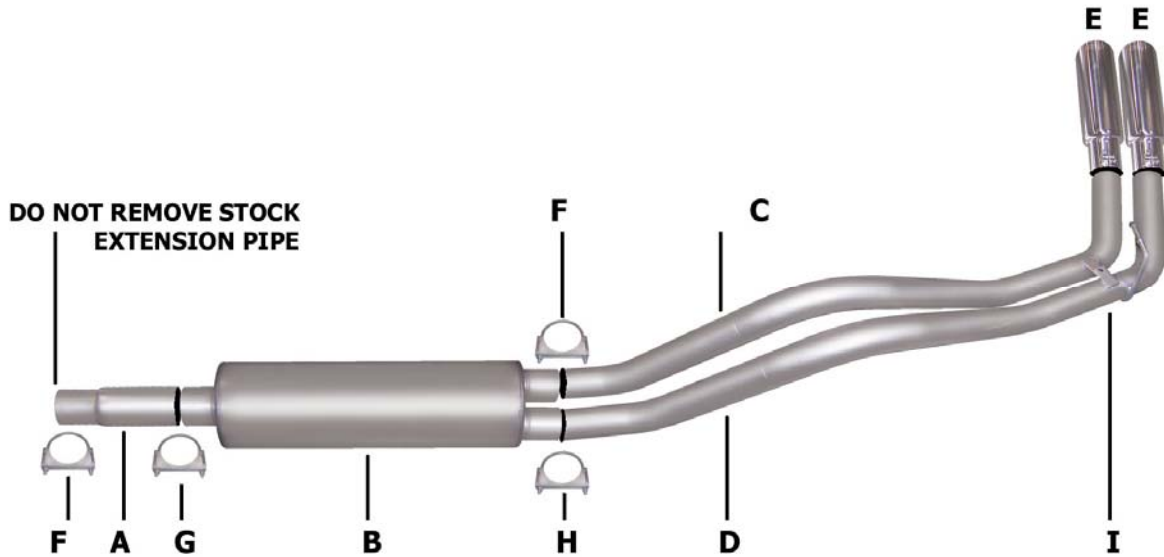




INSTRUCTION MANUAL
DUAL SPORT STAINLESS EXHAUST
94-97 DODGE RAM 1500 3.9L,5.2L,5.9L
EXTENDED CAB, SHORT & LONG BED
PART # 66600



ITEM	PART #	QUANTITY	DESCRIPTION
A	184-2509S	1	3" HEADPIPE
B	789800S	1	3" SUPERFLOW MUFFLER
C	600-700449S	1	2- $\frac{1}{2}$ " PASS. SIDE OVERAXLE PIPE
D	601-700450S	1	2- $\frac{1}{2}$ " DRIVER SIDE OVERAXLE PIPE
E	500374	2	3- $\frac{1}{2}$ " STAINLESS TIPS
F	5757	3	2- $\frac{1}{2}$ " CLAMP
G	OHD300	1	3" CLAMP
H	4202	1	REAR MUFFLER HANGER
I	BO-906	1	BOLT KIT FOR TAILPIPE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 524-3044, Monday through Friday, 8:00 am to 5:00 pm. 0206

EXHAUST INSTALLATION KIT#66600

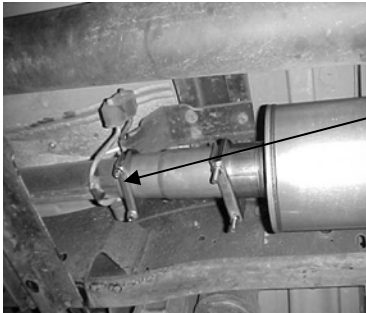
WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS

15MM SOCKET , 9/16" SOCKET, $\frac{1}{2}$ " SOCKET, $\frac{1}{2}$ " WRENCH, JACKSTANDS, HACKSAW, WD-40

LAY OUT THE GIBSON EXHAUST AND COMPARE PART WITH MANUAL.



DO NOT REMOVE THE STOCK EXTENSION PIPE BETWEEN THE CONVERTER AND MUFFLER. UNCLAMP EXHAUST IN FRONT OF THE STOCK MUFFLER JUST BEFORE THE STOCK RUBBER HANGER. CUT THE STOCK OVERAXLE PIPE JUST AFTER THE MUFFLER WITH A HACKSAW. LEAVE ALL RUBBER GROMMETS ON. APPLY WD-40 TO ALL HANGERS FOR EASIER REMOVAL.



INSTALL REAR MUFFLER HANGER #H ON THE DRIVERSIDE MUFFLER OUTLET AND INSERT INTO THE RUBBER GROMMET. THEN INSTALL DRIVERSIDE OVERAXLE TAILPIPE AND ATTACH TO MUFFLER #D. DO NOT TIGHTEN.



INSTALL HEADPIPE # A AND ATTACH TO THE STOCK EXTENSION PIPE USING CLAMP #F



INSTALL PASSENGER OVERAXLE TAILPIPE #C. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN. ATTACH TAILPIPE TO THE MUFFLER USING CLAMP # F. USE BOLT KIT # I TO ATTACH BOTH OVERAXLE PIPES TOGETHER. THE SPARE TIRE ON SOME VEHICLES MAY NEED TO BE LOOSENED AND PULLED TO THE DRIVERSIDE FOR BETTER CLEARANCE.



INSTALL MUFFLER AND ATTACH TO HEADPIPE. USING CLAMP #G. DO NOT TIGHTEN. USE JACKSTAND TO SUPPORT MUFFLER.



INSTALL THE STAINLESS TIPS. NOW GO BACK AND START AT THE FRONT AND TIGHTEN ALL CLAMPS AND HANGERS.

MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE FROM ALL SHOCK BOOTS. BRAKE LINES. FUEL LINES. TIRES. ETC...

