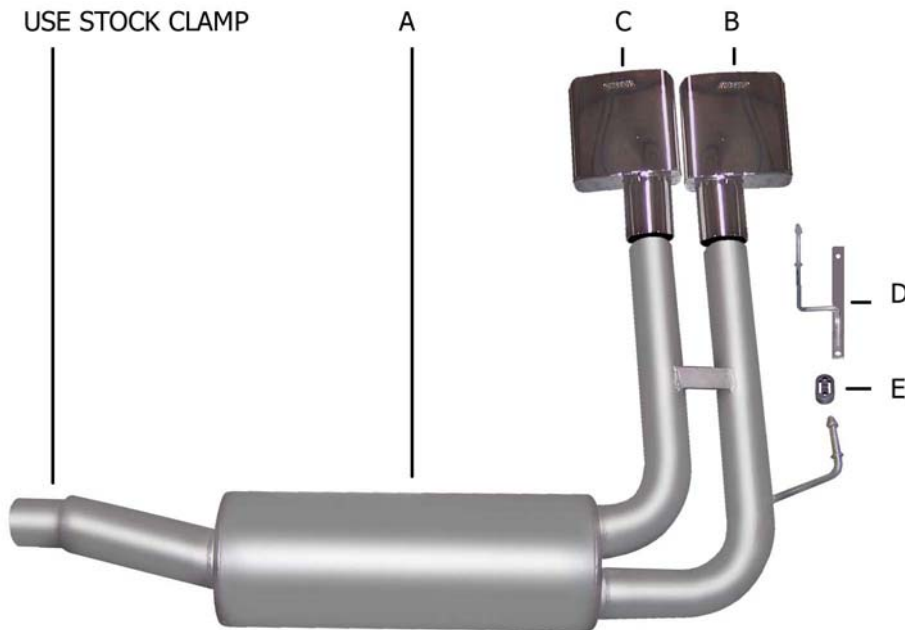




PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
SUPER TRUCK STAINLESS EXHAUST SYSTEM
2004 FORD F150 FX-4 TRUCK 4.6L, 5.4L 4WD
SUPERCREW, SHORT BED 5-1/2' BED
SUPERCAB, SHORTBED 6' BED
SUPERCAB, LONGBED 8' BED
PART # 69528



ITEM	PART #	QUANTITY	DESCRIPTION
A	925-700676S	1	STAINLESS MUFFLER ASSEMBLY
B	500366	1	SUPER TRUCK TIP
C	500365	1	SUPER TRUCK TIP
D	4244	1	REAR HANGER
E	4240	1	RUBBER GROMMET

Thank you very much for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 pm.0606

EXHAUST INSTALLATION #9528

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, 15MM WRENCH & SOCKET
TAPE MEASURE, WD-40



TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE. LEAVE YOUR FACTORY CLAMP ON PIPE YOU WILL RE-USE IT.



NEXT, REMOVE THE TWO BOLTS THAT HOLD THE HEAT SHIELD ON, THEN INSTALL THE REAR HANGER # D, ATTACH WITH THE FACTORY BOLTS. ATTACH TO MUFFLER ASSEMBLY WITH RUBBER GROMMET # E TIGHTEN REAR HANGER.



NEXT, REMOVE THIS RUBBER GROMMET. YOU WILL NOT USE IT WITH YOUR NEW KIT.



INSTALL STAINLESS TIPS, THEN TIGHTEN ALL NUTS, BOLTS, AND CLAMPS. TO CLEAN TIP, USE ANY STAINLESS OR ALUMINUM CLEANER.



NEXT, INSTALL MUFFLER ASSEMBLY # A INTO STOCK HEADPIPE. DO NOT TIGHTEN, USE YOUR FACTORY CLAMP TO SECURE.



MAKE SURE YOU AT LEAST A 1" CLEARANCE AWAY FROM ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.

2004 FORD F-150 ECSB 5.4L
SUPERTRUCK

