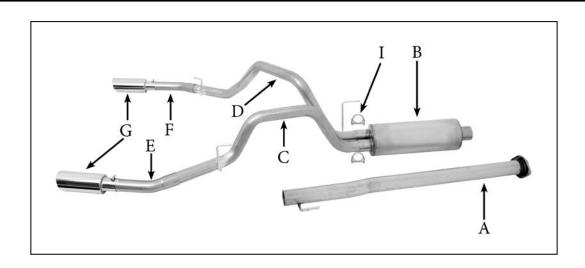


INSTRUCTION MANUAL CAT-BACK SPLIT REAR EXHAUST

FORD F150 TRUCK 5.0L2/4WD SUPERCREW, SHORT BED

PART #69545



ITE	M PART:	#	QUANTITY	DESCRIPTION
A	999700838S	1	3" HEADPIP	E WITH WELDED HANGER/AND FLANGE
В	758219S		SUPERFLOW	·
С	999700840S	1	2.5"PASSEN	GERSIDE OVERAXLE TAILPIPE
D	999700839S	1	2.5"DRIVER	SIDE OVERAXLE TAILPIPE W/HANGERS
\mathbf{E}	999700841S	1	2.5" PASSE	NGER SIDE EXIT PIPE
F	999700842S	1	2.5" DRIVE	R SIDE EXIT PIPE
G	500640	2	4" ROLLED	EDGE TIP
Η	OHD300	1	3" CLAMP	
I	5757	4	2.5" CLAMP	
J	800017	1	DRIVERSIDE	REAR TAILPIPE HANGER
K	4240	1	RUBBER GRO	MMET
L	*BO-1045	1	REAR TAILP	IPE HANGER BOLT KIT *
M	BO-1020	1	BOLT KIT F	OR HEADPIPE

Will not fit SVT Raptor or Harley Davidson Edition

"WILL FIT WITH 18" SPARE TIRE"

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical department at 1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION #69545

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFTEY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFTEY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, 15MM WRENCH & SOCKET WD-40, MEASURING TAPE



TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE FLANGE LOCATED JUST IN FRONT OF THE MUFFLER REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



INSTALL DRIVERS SIDE TAILPIPE # D INTO MUFFLER 1½" TO 2". INSERT WELDED HANGERS INTO RUBBER GROMMETS. USE CLAMP # H TO SECURE PIPE TO MUFFLER, DO NOT TIGHTEN.



INSTALL HEADPIPE # A INTO STOCK FLANGE ATTACH WITH BOLT KIT PROVIDED. DO NOT TIGHTEN. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL PASSENGER SIDE TAILPIPE # C INTO MUFFLER 1½" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET, USE CLAMP # H TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. ROTATE PIPE TOWARDS DRIVERSIDE.



INSTALL MUFFLER # B ONTO HEADPIPE 1 $\frac{1}{2}$ " TO 2". USE CLAMP # G TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO HOLD UP THE MUFFLER. OUTLETS SHOULD BE LEVEL.



INSTALL EXIT PIPES # E & F ONTO TAILPIPES. ROTATE UNTIL LEVEL, USE CLAMP # H TO SECURE PIPES TOGETHER. DO NOT TIGHTEN.



ON DRIVER SIDE: ATTACH REAR TAILPIPE HANGER #I TO FRAME USING BOLT KIT PROVIDED





INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK, THEN GO BACK AND TIGHTEN ALL CLAMPS. ROTATE SYSTEM FOR BEST CLEARANCE BEFORE TIGHTENING.