

## INSTALLATION INSTRUCTIONS AND PARTS LIST

### MODELS:

477097, 477101, 477113 (EXTENDED CABS)  
477102, 477108, 477114, 477125 (CREW CABS)  
REGAL 7 OVAL STEPS (BOARDS ONLY)  
UNIVERSAL APPLICATIONS



1. Read instructions completely and check to make sure that all required parts (listed on the service parts list) are on hand before starting the installation.
2. Follow the instructions included with the specific bracket package that you are using to mount the brackets to your vehicle.
3. The step is pre-assembled from the factory. The serial number label is located on the front inside drivers side step assembly.
4. Attaching the step to the mounting bracket:
  - 4.1 Set the step on the mounting brackets, and slide each support mounting plate (item #9) inside the oval step and above each bracket.
  - 4.2 Using the supplied 5/16-18 x 1" black stainless steel hex bolt, washer, and serrated flange nut (items # 10,11&12) attach the step assembly, support mounting plate and mounting bracket.
  - 4.3 Set the step plate in the correct position and tighten all fasteners.  
Torque all 5/16" fasteners to 19 LB FT.



(A LUVERNE Company)

1200 E. Birch St.

Brandon, SD 57005

REV A 31JUL12  
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# INSTALLATION INSTRUCTIONS AND PARTS LIST

APPLICATION:

**MODEL 400829 WHEEL TO WHEEL STEP BRACKETS:  
2008 AND NEWER FORD SUPER DUTY PICKUPS**



1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON THE SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. INSTALL 5/16" MULTI THREAD U-NUTS (ITEM #8) IN THE TOP REAR HOLE OF THE FIRST, SECOND AND THIRD PATTERNS AND IN THE FRONT TOP HOLE OF THE FIFTH OR REAR PATTERN AS SHOWN. INSTALL THESE U-NUTS SO THAT THE THREADS ARE TO THE INSIDE OF THE ROCKER PANEL. (THIS IS DONE BY INSERTING THE THREADED HALF OF THE U-NUT THRU THE LARGE ACCESS HOLES AND SLIDING THE U-NUT TOWARDS THE ROUND HOLE UNTIL IT SEATS IN THE ROUND HOLE).
3. ATTACH THE MOUNTING BRACKETS TO THE VEHICLE AS FOLLOWS: [SEE FIG. 1]  
**(NOTE: THE FRONT MOUNTING BRACKET, ITEM #1, HAS A 3/16" OFFSET AT THE TOP OF THE BRACKET).**
  - 3.1. POSITION THE BRACKETS (ITEM #1,2) ON THE VEHICLE SO THAT THE TOP HOLE LINES UP WITH THE MULTI THREAD U-NUT AND THE BOTTOM HOLE LINES UP WITH THE HOLE IN THE PINCH WELD. ATTACH THE TOP OF THE BRACKET WITH A 5/16" X 1.00" ZINC PLATED HEX HEAD CAP SCREW (ITEM #6) AND 5/16" ZINC PLATED FLAT WASHER (ITEM #7). ATTACH THE BOTTOM OF THE BRACKET TO THE PINCH WELD WITH A 5/16" X 1.00" BLACK PLATED HEX HEAD CAP SCREW (ITEM #3), 5/16" BLACK PLATED FLAT WASHER (ITEM #4) AND 5/16" SERRATED FLANGE NUT (ITEM #5). LEVEL THE BRACKETS AND TIGHTEN THE BOLTS.
4. ATTACH THE REAR INBOARD MOUNTING BRACKET (ITEM #9) AGAINST THE TOP OF THE VEHICLE SPRING HANGER SO THAT THE FLAT SURFACES MEET AND THE SHORT LEG IS IN A VERTICAL POSITION.
  - 4.1. INSTALL 7/16-14X1-1/2 HEX HEAD SCREW AND FLAT WASHER (ITEM #11 & #13) DOWN THRU THE TOP OF BRACKET AND THE SPRING SHACKLE MOUNT. ATTACH THE 7/16-14 SERRATED FLANGE NUT AND WASHER (ITEM #12 AND #13).
  - 4.2. INSTALL THE BOTTOM OUTBOARD MOUNTING BRACKET (ITEM #10) SO THAT THE VERTICAL SURFACE MEETS THE INBOARD BRACKET. INSTALL (1) 3/8-16 DOUBLE ENDED STUD, (3) SERRATED 3/8-16 NUTS, (1) WASHER, AND (1) RUBBER WASHER (ITEM #14,15,16,17) THROUGH THE TOP MOUNTING LOCATION. POSITION THE RUBBER END SO THAT IT IS LOCATED ON THE HEAD OF THE BOLT THAT FASTENS THE LEAF SPRING. THEN INSTALL (2) 5/16-18 1.00 HEX HEAD CAP, WASHER AND SERRATED FLANGE NUT (ITEM #6,7,&5). FINGER TIGHTEN THESE FASTENERS UNTIL THE STEP IS IN PLACE.
5. ATTACHING THE STEP ASSEMBLY:  
PLEASE REVIEW THE INSTALLATION INSTRUCTIONS THAT ARE INCLUDED IN YOUR STEP ASSEMBLY FOR SPECIFIC DETAILS.

TORQUE THE 5/16" FASTENERS TO 19 LB FT.  
TORQUE THE 7/16" FASTENERS TO 40 LB FT.



(A LUVERNE Company)  
1200 E. Birch Street Brandon, SD 57005

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# INSTALLATION INSTRUCTIONS AND PARTS LIST

APPLICATION:

**MODEL 400829 WHEEL TO WHEEL STEP BRACKETS:  
2008 AND NEWER FORD SUPER DUTY PICKUPS**

## SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	551855	2	BRKT- MTG, STEP, SUPER DUTY PICKUP, FRONT
2	551854	6	BRKT- MTG, STEP, SUPER DUTY PICKUP
3	106997	8	SCREW- HEX HEAD CAP, 5/16_18 UNC X 1.00", SST, BZP
4	106998	8	WSHR-PL, A, SST, 5/16,.375 ID X .875 OD X .083 THK, BZP
5	102680	10	NUT-SERRATED FLANGE, HEX, SST, 5/16-18 UNC
6	100647	10	SCREW- HEX HEAD CAP, 5/16_18 UNC X 1.00".ZP
7	100034	10	WSHR-PL, A, STL, 5/16,.375 ID X .875 OD X .083 THK, ZP
8	104264	8	U-NUT- MULTI THREAD, 5/16-18 UNC, STL, BLK
9	551642	2	BRKT-MTG, W2W, 12 GA, 2.00", FORD SPR DTY,INBOARD
10	551878	2	BRKT-MTG, W2W, FORD SPR DTY,LOWER, OUTBOARD
11	100070	2	SCREW- HEX HEAD CAP, 7/16-14X1-1/2", ZP
12	103737	2	NUT-SERRATED FLANGE,HEX7/16-14 UNC,ZP
13	100081	4	WSHR-FL, A, STL, 7/16,..464X1.243X.064 THK, ZP
14	100062	2	WASHER-FLAT, 3/8", ZP
15	102592	2	WASHER-RUBBER,.354 ID X 1.00 OD X .75 THK
16	104687	2	STUD-DOUBLE ENDED, STL,3/8-16 INC X 7.00",ZP
17	100181	6	NUT-SERRATED FLANGE, HEX, SST, 3/8-16 UNC, ZP



1200 E. Birch Street Brandon, SD 57005

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SERVICE PARTS LIST

BRACKET NO. - 400829

FRONT MOUNTING BRACKETS HAVE 3/16" OFFSET AT THE TOP

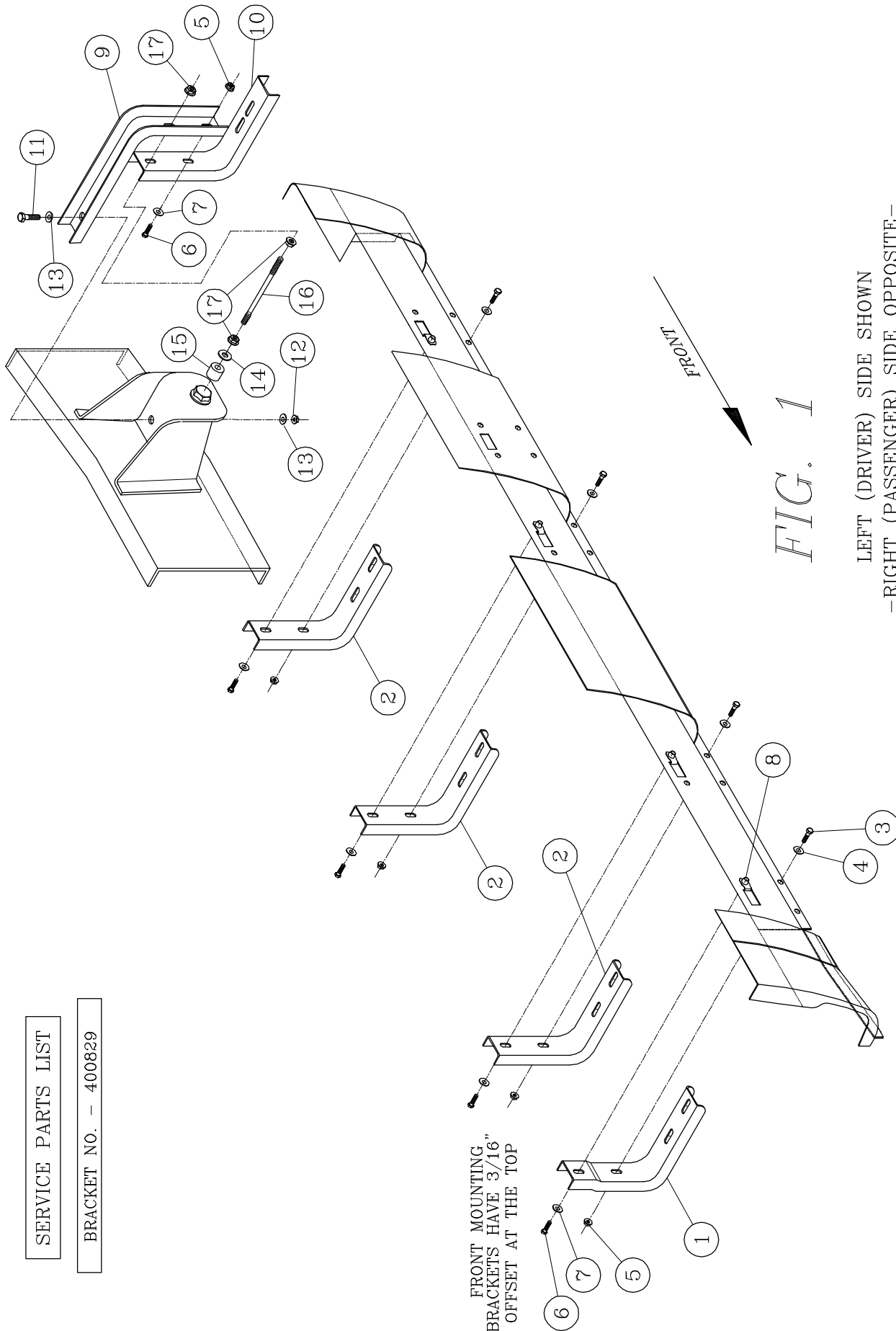


FIG. 1

LEFT (DRIVER) SIDE SHOWN  
-RIGHT (PASSENGER) SIDE OPPOSITE-



1200 E. Birch St.  
Bismarck, ND 58105

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## SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	552074	1	REGAL 7 OVAL STEP, LH,96",477097, EXT CAB
2	552075	1	REGAL 7 OVAL STEP, RH,96",477097, EXT CAB
1	552076	1	REGAL 7 OVAL STEP, LH,100",477101, EXT CAB
2	552077	1	REGAL 7 OVAL STEP, RH,100",477101, EXT CAB
1	552078	1	REGAL 7 OVAL STEP, LH,112",477113, EXT CAB
2	552079	1	REGAL 7 OVAL STEP, RH,112",477113, EXT CAB
1	552080	1	REGAL 7 OVAL STEP, LH,100",477102, CREW CAB
2	552081	1	REGAL 7 OVAL STEP, RH,100",477102, CREW CAB
1	552501	1	REGAL 7 OVAL STEP, LH, 106",477108, CREW CAB
2	552502	1	REGAL 7 OVAL STEP, RH, 106",477108, CREW CAB
1	552082	1	REGAL 7 OVAL STEP, LH,112",477114, CREW CAB
2	552083	1	REGAL 7 OVAL STEP, RH,112",477114, CREW CAB
1	552084	1	REGAL 7 OVAL STEP, LH,123",477125, CREW CAB
2	552085	1	REGAL 7 OVAL STEP, RH,123",477125, CREW CAB
3	109233	2	END CAP LH REAR, RH FRONT,BLK PLASTIC
4	109232	2	END CAP RH REAR, LH FRONT,BLK PLASTIC
5	107863	8	BOLT-CARRAIGE, 10-24 X 0.50,SST, BLACK
6	108909	6	STEP PAD, 25" X 6.5", PLASTIC, BLACK
7	108908	36	BOLT-CARRAIGE, 10-24 X 1.0,SST, BLACK
8	107864	44	NUT-NYLOCK, 10-24, SST
9	552052	10	SUPPORT MTG PLT, 11 GA, GALV
10	106997	20	SCREW-HEX HD, 5/16-18X1.0,SST,BLACK
11	106998	20	WSHR-FLAT, 5/16, SST, BLACK
12	102680	20	NUT-SER FLG, 5/16-18, SST
13	108913	2	STEP PAD, 15" X 6.5", PLASTIC (IF NEEDED)



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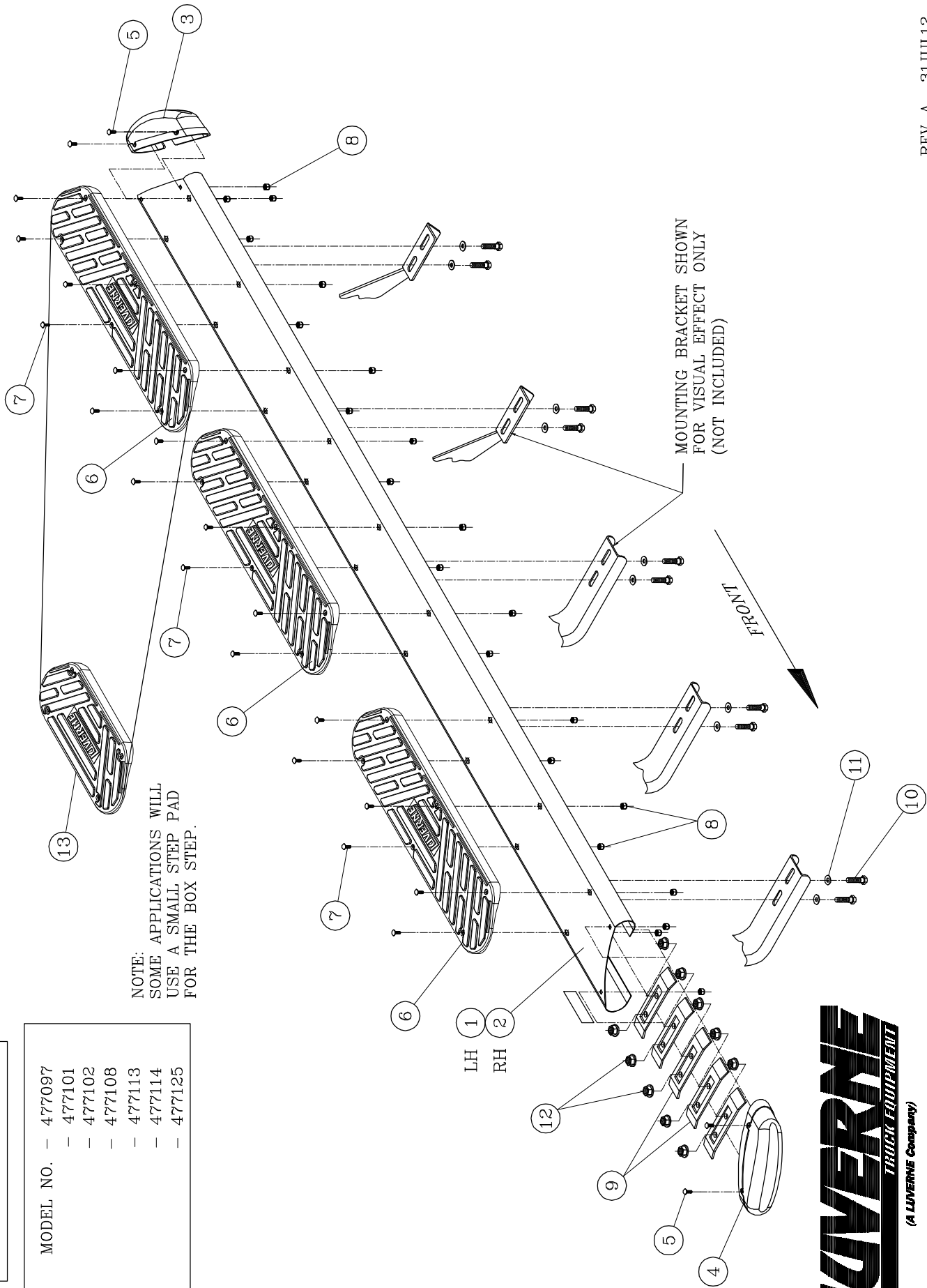
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SERVICE PARTS LIST

MODEL NO.	—	477097
	—	477101
	—	477102
	—	477108
	—	477113
	—	477114
	—	477125

NOTE:  
SOME APPLICATIONS WILL  
USE A SMALL STEP PAD  
FOR THE BOX STEP.



**LIVERNE**  
TRUCK EQUIPMENT  
(A LIVERNE Company)

1200 E. Birch St.  
Brandon, SD 57005