



**HEDMAN
HEDDERS®**

Y-PIPE
PART # 17534
CAMARO - FIREBIRD
1998-2002 5.7 LS1

FOR use with
HEDMAN #68534 - 66534
STEPPED FULL LENGTH HEDDER
OFF ROAD USE ONLY!

This y-pipe is designed, and intended for use with Hedman Hedder numbers 68534 and 66534. Hedman uses its new Ball & Socket collector to ensure a long-lasting, leak-free seal without the use of a gasket.

This y-pipe is constructed of 16 gauge, 3" diameter, aluminized tubing, and connects directly to the catalytic converter in its stock location.

INSTALLATION INSTRUCTIONS

1. If you have modified your exhaust to connect the hedders with the exhaust in front of existing catalytic converter, remove and set aside.
2. Raise the new y-pipe assembly up and slide the large single end into the slip joint in front of the stock catalytic converter.
3. Install the Hedman Hedders 17534 y-pipe assembly to the end of the 68534 hedders by carefully moving it forward so the socket end of y-pipe contacts the sockets at the end of hedder collectors.
4. With the long bolts and nuts provided, evenly tighten the ball and socket connection making sure the frame bracket lines up, and the system does not touch the body or frame. Install bolts in the bracket to the frame and tighten. This will complete the support system for the y-pipe.
5. By using the existing 2 3/4" muffler clamp secure the slip fit in front of the catalytic converter.
6. Start the engine and listen for any new or unusual noises. Take for a test drive listening for any new or unusual sounds. Allow engine and exhaust to reach operating temperature. After test run, allow system to cool and retighten all bolts and clamps.

ENJOY THE ADDED POWER AND PERFORMANCE OF YOUR NEW SYSTEM.