



Y-PIPE

PART # 17590

DODGE RAM 1500-3500

2003-04 5.7 HEMI

(2 Wheel Drive)

FOR use with HEDMAN HEDDERS

**#79590 - 79596 FULL LENGTH HEDDER.
OFF ROAD USE ONLY!**

This y-pipe is designed, and intended for use with Hedman Hedder numbers 79590 and 79596. Hedman uses its new Ball & Socket collector to ensure a long-lasting, leak-free seal without the use of a gasket.

This y-pipe is constructed of 16 gauge, 3" diameter, aluminized tubing, and connects directly to the catalytic converter in its stock location.

17590

INSTALLATION INSTRUCTIONS

1. Unbolt the drive shaft. unbolt and remove the stock or modified y-pipe assembly all the way back to the catalytic converter or muffler position.
2. Replace drive shaft and tighten bolts.
3. From below and behind the transmission cross-member, maneuver the right section of the y-pipe assembly over the cross-member and slide it forward to the ball and socket end of your Hedman hedder. Loosely bolt this section to the right side hedder ball collector. Install bolts loosely to allow for repositioning of the system.
4. From below and behind the transmission cross-member, carefully slide the left side section over the cross-member. Connect the left and right sides of the y-pipe by slipping them together. Loosely bolt the Y-pipe to left side hedder at the ball collector.
5. Carefully position the y-pipe assembly so that it is clear of the floor pan and cross-member. Check that there is adequate clearance between the y-pipe and all electrical, brake and fuel lines. Loosely install the clamp at the connection between the left and right sides of the y-pipe, and under the transmission tail shaft. Do not tighten.
6. Loosely fasten the y-pipe to the catalytic converter or muffler.
7. When system is properly aligned, tighten all hedder bolts and clamps, including at the catalytic and/or muffler slip connections.
8. Start engine and take for a test drive. Listen for any new or unusual noises. Allow engine and exhaust to reach operating temperature. After test run, allow system to cool and retighten all bolts and clamps.

ENJOY THE ADDED POWER AND PERFORMANCE OF YOUR NEW SYSTEM.

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