



**INSTRUCTION SHEET
PART # 36060 & 36066
1995-99 PLYMOUTH NEON
2.0L 4 CYLINDER SOHC
PART # 36050 & 36056
1995-99 PLYMOUTH NEON
2.0L 4 CYLINDER DOHC**

CAUTION! This is a designed exhaust header system, designed for this particular application (s). Do not bend, bang, cut, dent, drill or heat any portion of this header! Any alteration other than those suggested in this instruction sheet will void the Hedman Lifetime Guarantee!
To prevent leaks, install your headers using Hedman Hedders exhaust gaskets ONLY and a Hi-Temp silicone gasket sealant.

BEFORE STARTING INSTALLATION:

It is necessary to raise the vehicle at least 36 inches from the ground. A floor hoist is recommended, if not available, use a hydraulic floor jack with jack stands. **DO NOT USE A BUMPER JACK!** For Best results use penetrating oil on all manifold bolts to prevent broken bolts

Always use jackstands, block tires and apply parking brake before performing this installation. The use of work gloves and safety glasses is recommended. Allow pipes to cool before beginning installation.

INSTALLATION INSTRUCTIONS:

1. Disconnect the vehicle's battery.
2. Remove the air filter and filter box from rear of the engine head.
3. Remove exhaust system from rubber hangers & catalytic converter. Be sure not to damage converter outlet pipe.
4. Unplug the converter O2 sensor and remove the converter. (USE CARE IN REMOVING THE O2 SENSOR TO AVOID DAMAGE).
5. Unplug exhaust manifold O2 sensor and remove heat shield from manifold.
6. Unbolt and remove alternator bracket from the block and move out of the way.
7. Unbolt and remove the exhaust manifold.
8. Clean the exhaust surface of the cylinder head. Make sure it is completely clean of dirt, grease, rust or old gasket material before installing the new header gasket.
9. Remove the O2 sensor from the stock manifold. Apply Anti-seize thread compound, and carefully install it in the new header.
10. Install the new header using two (2) factory studs and nuts, and the header bolts supplied with your new header. Use caution and tighten the header bolts from the center of the header flange out.
11. Reinstall the alternator and alternator bracket in the stock position.
12. Inspect the stock exhaust manifold donut for damage. If damaged, contact your local dealer and purchase a new donut type gasket. If undamaged, the stock donut may be reused using the existing hardware. Reinstall the exhaust system catalytic converter, and tighten with stock springs and bolts.
13. Reconnect the O2 sensor and batter cables.
14. Start engine, test drive vehicle, allowing engine to gain normal operating temperature. Check for leaks and new or unusual noises. After test drive, re-tighten all header bolts and fasteners.

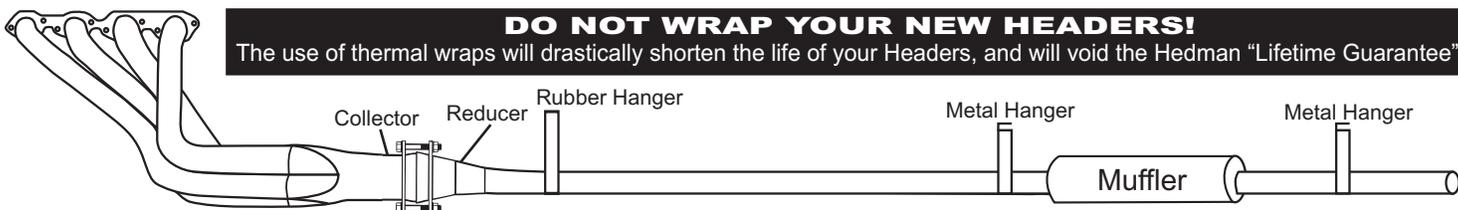
ENJOY YOUR HEADERS WHILE COMBINING INCREASED FUEL ECONOMY WITH BETTER PERFORMANCE.

SPECIAL INSTRUCTIONS!

After installing your headers it is very important that your exhaust system be suspended properly. As indicated in the drawing below you must place hangers as close to the header collector as possible. Rubber hangers should be used to allow the front of the system to flex with the engine torque. A hanger is needed before and after the muffler (s). When your exhaust system is unbolted from the header collector, it should remain suspended all by itself. Your Headers Are Not designed to support your exhaust system. Failure to follow these instructions will most likely result in cracks around the area where your primary tubes and collector are welded together, and will nullify your "Lifetime Guarantee".

DO NOT WRAP YOUR NEW HEADERS!

The use of thermal wraps will drastically shorten the life of your Headers, and will void the Hedman "Lifetime Guarantee".



WARNING: Not applicable or intended for street or highway use. Legal only for racing vehicles which may never be used upon a public highway.

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