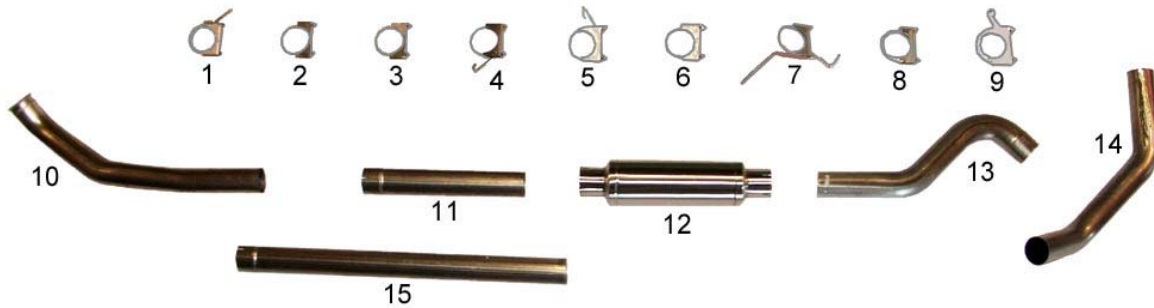




**2003-2004 Dodge 5.9L Cummins CC/LB
Stainless Steel Single Outlet
P/N 16956-2HKR**



Tools Needed:

- 9/16" End wrench or socket
- Hacksaw or Sawzall™
- WD40™ or equivalent aerosol lubricant.

WARNING! If your vehicle is equipped with a catalytic converter, it is unlawful to remove!

Removal of Original System:

1. Start under the vehicle. Remove the V-clamp that holds the stock down-pipe to the turbo.
2. Cut the original system in two places – (1) next to the transmission (2) just behind of the muffler.
3. Spray the stock hangers with lubricant and then pry away from the rubber.
4. Remove the old system.

Installation of New Performance System:

HINT: Do not fully tighten any clamps, until the complete system is installed and aligned.

1. Install the down-pipe (10) with the stock V-clamp. Snug, but do not tighten bolts. It needs to be loose enough to move around for correct alignment.
2. Hang the muffler (12) in the stock location using the (7) hanger at the rear of the muffler. This determines the placement of the rest of the system.
3. Install the (15) pipe onto the outlet of the downpipe with a (2) clamp.
4. Measure between the outlet of the (15) pipe and the inlet of the muffler (12). Add 3" per slip-joint to this measurement and cut the (11) pipe to fit. Install the cut pipe, using a (3 & 6) clamp at each end. Install the (4) clamp and (5) clamp onto the straight pipes in the stock hanger locations just in front of the muffler.
5. Install the (13) pipe onto the outlet of the muffler, using (7) clamp that is already in place.
6. Install the (14) pipe onto the outlet of the (13) pipe, using a (8) clamp. Then install (9) hanger/clamp in the stock location.
7. Install the (1) hanger/clamp onto the downpipe in the stock location.
8. Starting at the turbo, align and tighten all pipes and clamps. Start the engine and check for leaks.

**Hooker Technical Support
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For online help, please refer to the tech service section of our website: www.holley.com

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In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

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Date: 2-7-05