



Super Competition Full Length Car Headers 2123HKR (black) & 2123-1HKR (ceramic) 65-74 CHEVROLET Corvette 396-502

Thank you for making HOOKER HEADERS your choice in a high-performance exhaust system. Extensive dyno/track testing has enabled HOOKER to offer the most advanced design in headers for your application. Due to the restricted room available in the engine compartment, your headers may be close to some body and chassis components. This condition is normal. The installation, while not complex, will take a certain amount of time. However, the additional horsepower and improved performance will more than justify your efforts. Proper installation and maintenance will ensure long life and maximum performance from your hooker exhaust system.

WARNING! Breaking in an engine with ceramic-coated headers WILL result in damage to the coating and will VOID all warranties. Ceramic-coated headers require several heat cycles to fully cure before they will withstand extreme heat. Hooker® recommends using a cast iron exhaust manifold or old headers to break in new engines to avoid coating damage. Please call tech service at 1-270-781-9741 or 1-866-GOHOLLEY for additional information regarding ceramic-coated exhaust products.

BEFORE STARTING

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available we strongly urge the use of axle stands as a safety measure.

CAUTION! Your car should not be supported on a bumper jack prior to installing headers, take the time to make a careful and complete inspection of both engine and transmission mounts. Replace them if they look worn or damaged, otherwise this may affect the header fitting into your vehicle properly.

INSTALLATION PROCEDURE – PLEASE READ CAREFULLY!

RIGHT SIDE:

1. Disconnect the battery cable to prevent damage to the electrical system.
2. Unbolt and remove the headpipes from the stock exhaust manifold.
3. Remove the splash pan, spark plugs, exhaust manifold, dipstick tube, and air compressor (if equipped).
4. Starting from below, work the header up through the chassis into position. Place the gasket into position and start all bolts (most restricted first).

NOTE: If equipped with a smog pump, remove the injection tubes from the stock exhaust manifold and install in the header. See Figure A.

5. Tighten all bolts evenly (most restricted first). Replace the dipstick tube and spark plugs.
6. To remount the air conditioner, modify the stock bracket according to Figure B. Fabricate one 9/32" long and one 3/8" long spacer to fit over the stock bolts. Mount the bracket as shown, using the 9/32" spacer at the first hole and the 3/8" spacer at the third hole.

LEFT SIDE:

1. Remove the splash pan, clutch linkage, spark plugs, and exhaust manifold.
2. Starting from below, work the header up through the chassis into position. Place the gasket into position and start all bolts (most restricted first).

NOTE: If equipped with a smog pump, remove the injection tubes from the stock exhaust manifold and install in the header. See Figure A.

3. Tighten all the bolts evenly (most restricted first). Replace the clutch linkage and spark plugs.
4. To connect the collectors to the headpipes, purchase Hooker reducer kit, P/N 11030HKR.

NOTE: A dual exhaust system can be fabricated using either the HOOKER competition turbo mufflers (21104HKR, 21105HKR, or 21106HKR), or the HOOKER competition turbo (21004HKR, 21005HKR, or 21006HKR, Hooker Aero Chamber Muffler or Maximum Flow Muffler).

5. Connect the battery, start the engine, and check for leaks. Make sure all brake lines, fuel lines, transmission cooler lines, and electrical wires have sufficient clearance. Reroute, as necessary.
6. When finished, give your car a test drive, checking carefully for any new noises. After several days of driving, retighten all bolts.

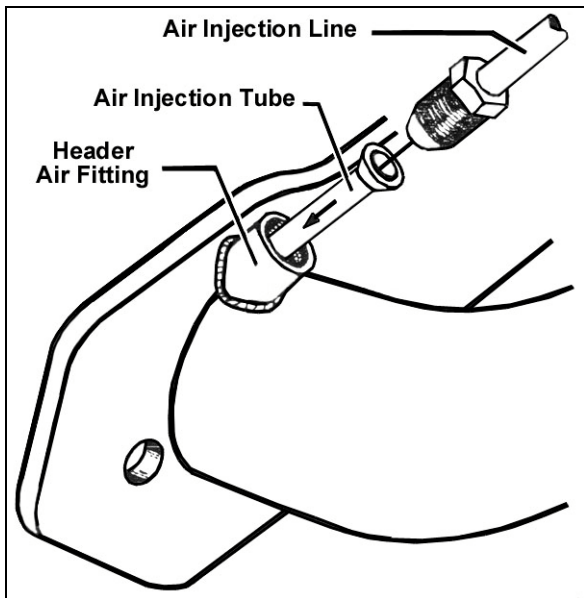


Figure A

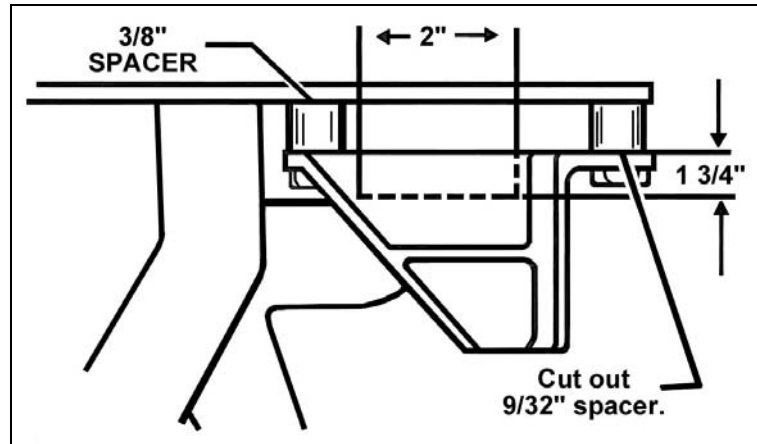


Figure B

LIMITATION OF LIABILITY – DISCLAIMER

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

HOKKER Industries makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the catalog, instruction sheet, or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or nonconforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

The foregoing statement limits the liability of the manufacturer.

California vehicle code sections 27156 and 38391 prohibit the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system unless exempted. Unless otherwise noted, HOKKER HEADERS have not received an exemption from these code sections and are not legal for sale or use in California on vehicles originally equipped with catalytic converters. It is illegal, except for racing vehicles, which may never be driven upon a highway, to remove or otherwise render inoperative any emission control device on regulated motor vehicles. Check catalog listings to ensure proper application. In the other 49 states, unless otherwise noted, HOKKER HEADERS are not legal for pollution controlled motor vehicles, except for racing vehicles, which may never be used upon a highway and are not intended or applicable for highway use.

**HOKKER TECHNICAL SUPPORT
Toll-Free Phone: 1-866-GOHOLLEY
Phone: 1-270-781-9741
Fax: 1-270-781-9772**

**For online help, please refer to the Tech Service section of our website:
www.holley.com**

**2123HKR-INST
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