

## **GMC ENVOY / ENVOY XL**

# **REAR MUD GUARD INSTALLATION INSTRUCTIONS**

Please read instructions thoroughly before installation.

### **Tools Required**

- 1/8" drill bit / Drill
- Short Phillips screwdriver
- Marking utensil (fine tip marker, grease pencil, etc.)
- Center punch / Hammer

#### **Package Contents**

- Driver & passenger side rear mud guard
- #10 SEM screw (qty. 8)
- U-Clips (qty. 2)
- Instruction sheet

NOTE: It may be necessary to remove the rear wheels depending on the tools being used for installation.

- 1. Clean and degrease the mud guard location area on the fender before installation.
- 2. Remove existing fastener from location A, and install mud guard with existing fastener at location A (Figure 1), check fit and level before tightening.
- 3. Using mud guard as a template, mark, center punch, drill 1/8" holes and attach mud guard with #10 SEM screws at locations B and C.
- 4. Mark and drill an 1/8" hole on the fender liner at location D.
- 5. Install #10 SEM screw at location D, through mud guard, fender liner and into a U-clip on the back side of the liner.

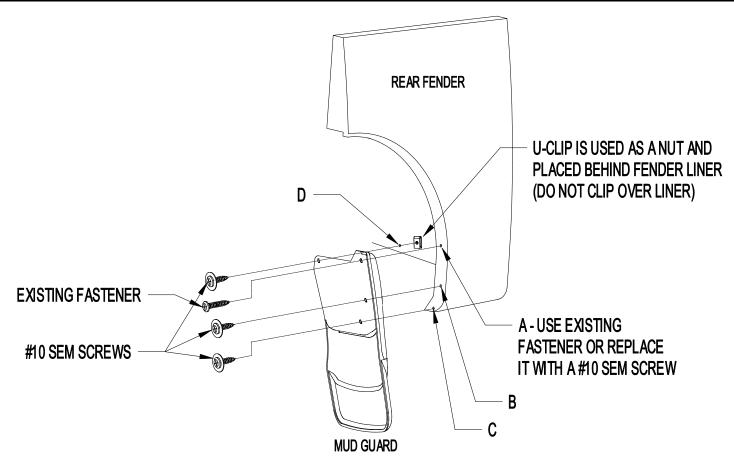


Figure 1

## PAINTING INSTRUCTIONS

- 1. Clean mud guard with a soap and water solution to remove dirt and other contaminates.
- 2. Sand painting surface with 320 grit sand paper.
- 3. Apply a coating of flexible primer-adhesion promoter.
- 4. Apply a flexible paint as directed by the paint manufacturer.