

POWER FLOW POWER STEERING PUMP INSTALLATION RECOMMENDATIONS

304696-INS



RECOMMENDATION 1

Always ensure power steering reservoir is full before starting engine.

RECOMMENDATION 2

Route steering components away from headers or any other components that may add unnecessary heat to the system.

RECOMMENDATION 3

Trail-Gear recommends using regular power steering fluid and changing it every 5,000 miles or whenever the system is serviced.

RECOMMENDATION 4

Be sure that hoses, fittings and other steering components are clear of any debris which may cause contamination. It may be necessary to flush with water and air dry before use. System contamination is the leading cause of premature pump failure.

RECOMMENDATION 5

When working on the steering system be sure to cover any areas of the pump that are open to the air to prevent debris from entering the system.

RECOMMENDATION 6

For maximum pump life Trail-Gear recommends installing a PS cooler and filter. Coolers should be installed on the return side of the system.

RECOMMENDATION 7

Max pump RPM is 8,000 RPM.

RECOMMENDATION 8

Do not use Semi or Full Synthetic Fluid. Use only standard PS or Hydraulic Fluid.



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