



Incorporated  
762 Bonham Avenue / Columbus, Ohio 43211

### JEGSTER SWING OUT SIDE BAR KIT # 940007

We Suggest that a swing out side bar is not for competition use. A swing out bar is never going to be as strong as a one piece welded in bar.

For other applications the side bar should be welded in the car as one piece first. Then determine where the hinge bolt and the latch pin should be in your application. After the pin locations have been decided on make the four saw cuts as shown below. Weld the saddle pieces in place to the bar end stubs remaining. Note that the hinge saddle has the hole farther outboard than the other. The front end of the swing out part will need angle cut as shown for clearance and notched so that the hinge boss can be welded in place. Assemble the bar and the hinge. Swing the bar closed and drill the latch pin hole in the bar through the rear saddle. Drill this hole through the tube wall from both top and bottom.

