Installation Instructions for 15909 Fuel Pressure Regulator with Return — Not for use with Alcohol

<u>Caution:</u> The installation of this product should be performed by a person knowledgeable in the repair and modification of a fuel delivery system.

- **1.** Read all of the instructions before beginning the installation.
- 2. With the ignition off and the battery disconnected, relieve any residual fuel system pressure.
- 3. Place a catch pan beneath or shop towels around the regulator to catch any fuel that may be spilled during the installation.
- 4. Locate a suitable location to mount the regulator inside of the engine compartment.
- 5. Using the supplied mounting bracket as a template, mark the mounting bracket holes. Using a 1/4" bit, drill 2 holes for the supplied 1/4"-20 bolts, lock washers and nuts.
- **6.** Attach the bracket to the regulator using the supplied hardware.
- 7. Remove the 3/8" NPT plugs from the inlet, both outlets and return on the regulator.
- **8.** Attach the fuel supply line to from the fuel tank using 3/8"NPT fittings (not included) and a liquid Teflon thread sealant such as JEGS #555-28011(not included) to the port at the front of the regulator marked "IN".
- **9.** Attach the feed line(s) to the carburetor(s) using 3/8"NPT fittings (not included) and a liquid Teflon thread sealant (not included) to the ports at either side of the regulator.
- **10.** Install a 3/8" NPT plug (not included) in the open outlet port with liquid Teflon thread sealant (not included) if both sides are not utilized in this installation.
- **11.** Attach the return line to the fuel tank to using 3/8"NPT fittings (not included) and a liquid Teflon thread sealant (not included) to the port at the bottom of the regulator marked "RETURN".
- **12.** Tighten all connections.

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- **13.** Install a fuel pressure gauge by removing the 1/8"NPT pipe plug from the back of the regulator. Be sure to use liquid Teflon thread sealant (not included) on the gauge fitting.
- **14.** Reconnect the battery and turn the key to the on position. Check for leaks and re-tighten if necessary.
- **15.** Start the vehicle and adjust the fuel pressure by loosening the locknut and rotating the allen head set screw located at the top of the regulator.
- **16.** Once the correct pressure is established tighten the locknut while holding the allen head set screw in place.
- 17. Remove and properly dispose of the fuel accumulated in the catch pan or shop towels during installation.

