

Installation Instructions for 30750-53 Exhaust Cut-Outs

Safety Guidelines

The installation begins with common sense!

If the installation is not to be performed with the aid of a full size chassis lift, it is highly recommended that you support the vehicle with four heavy duty jack stands, one at each corner. The vehicle should be positioned on a hard, flat and level surface (asphalt in the summer can be very dangerous).

NEVER use a bumper or scissor jack for support of your vehicle!

Safety first, always use safety glasses.

We cannot over emphasize the importance of using caution to insure that there is adequate clearance for the brake lines, drive shaft, floor pan, frame or sub-frame, fuel line or lines, fuel pump or pumps, parking brake cable, suspension and wiring.

Installation

Choose the location for the cut-outs keeping in mind that the undercarriage of each vehicle will vary. For the most performance, we recommend that you attach the cut-out to the flange on your exhaust headers. On non-header and shorty-header equipped vehicles, we recommend installing the cut-out close to the front of the vehicle, after the pipes exit the engine compartment on the horizontal plane, parallel to the frame. If you are installing the cut-out on any vehicle equipped with a catalytic converter, the cut-out must be placed after the catalytic converter.

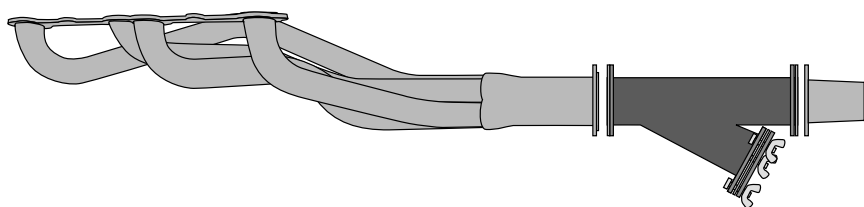
Your cut-outs should always be welded or bolted in place. Muffler clamps will leak and if the exhaust should happen to fall off, damage to your vehicle and personal injury may occur.

We also recommend that you completely coat all threads including the wing nuts with an anti-seize compound. Use a set of pliers or a crescent wrench to add 1/8 turn past finger tight. After you have driven the vehicle a few times, re-check all fasteners. Periodic maintenance should include checking the tightness of all bolts and wing nuts, and occasionally re-applying anti-seize to stop the formation of rust and corrosion.

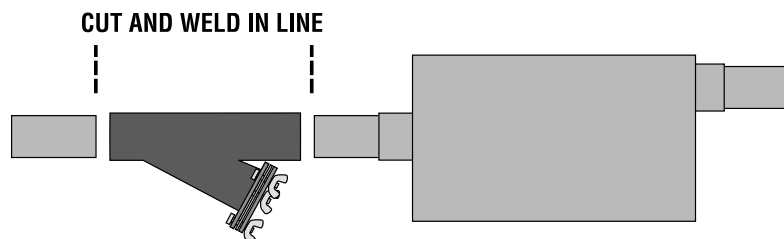
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For Off Road Use Only!

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**Typical Long Tube
Header Installation**



CUT AND WELD IN LINE

**Typical Non-Header
or Shorty Header
Installation**



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