

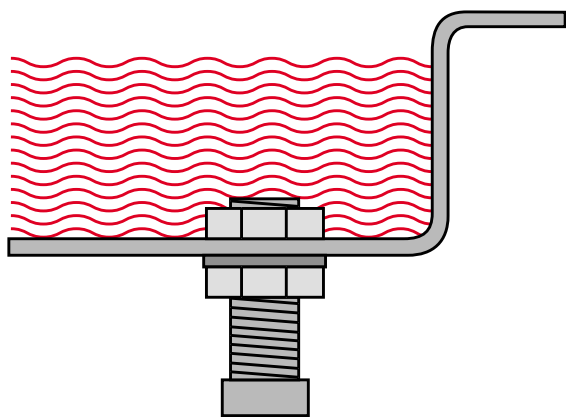
Installation Instructions for 60175 Transmission Pan Drain Plug Kit

Safety Guidelines

The installation begins with common sense! If the installation is not to be performed with the aid of a full size chassis lift, it is highly recommended that you support the vehicle with four heavy duty jack stands. The vehicle should be positioned on a hard, flat and level surface (asphalt in the summer can be very dangerous). NEVER use a bumper or scissor jack for the support of your vehicle! ALWAYS use safety glasses. Allow the engine and transmission to cool before disassembly.

Installation

1. Locate and place a large catch pan under the transmission for the old transmission fluid.
2. Loosen the transmission pan bolts. To minimize spills, remove all the bolts except two on one end of the pan while holding tension (pressing firmly) against the bottom of the pan with your other hand. This will keep the pan from removing itself with the weight of the fluid.
3. Lower the pan slowly and allow the fluid to drain over the sides and the opposite end into the catch pan so as to not dump all of the fluid at once.
4. Remove the two remaining bolts and remove the transmission pan.
5. Locate the position for the drain plug kit. **Caution: Avoid interference with internal components.**
6. Drill a 1/2" diameter hole into the pan in the desired location. Remove all of the burrs to provide a smooth surface for the assembly to seal and to eliminate debris from contaminating the new fluid.
7. Install the assembly onto the pan as shown in the diagram. Tighten to 25 lb-ft maximum. When installing or removing the plug, use a wrench to hold the large nut to avoid rotating the assembly.
8. This may also be a good time to replace the filter if the transmission hasn't been serviced recently. Re-install the transmission pan by utilizing a new gasket. Tighten the pan bolts to 12-13 lb-ft in an x-pattern beginning from a center point on the rail and working outward to prevent leaks and distortion to the gasket.
9. Refill the transmission with the appropriate type fluid. Check fluid level with the parking brake on, transmission in neutral and the engine warm and running. **Be sure not to overfill.**



555-60175 Transmission Pan Drain Plug Kit



1-800-345-4545 **jegs.com**