

Installation Instructions for 61632 & 61634 Universal Delay Box Mount Clamp-On

Installation Instructions:

1. Fit all the components together as shown below to determine the desired location in the vehicle.
2. Furnished in this kit is a saddle assembly with a pre-drilled hole for a 1/4" quick release pin. Clamp this saddle assembly to the chassis in the desired location with pre-drilled hole facing up.
3. Fit remaining components back together and cut the short and long legs of the formed tube to the desired length.
4. Lay the mounting plate on a flat surface and place the short leg of the formed tube into the center of the mounting plate in the desired angle. Weld the bent tube to the mounting plate on this back side all around.
5. Slide the long leg of the formed tube into the saddle assembly and set the angle the delay box faces as desired. Using a letter 'F' drill bit and the pre-drilled hole in the saddle assembly as a guide, drill through the bent tube to create the hole for the quick release pin.

