



#555-61810 – SBC Swap Mounts For 1982-2004 2WD Model S10

Note: These motor mount brackets offer two engine height positions. The Round hole is for stock engine height and the slotted hole raises the engine position by 1" to Increase ground, firewall and header clearance. To use the stock engine position the brackets must be modified as shown at the bottom of this page.

1. Determine which mounting bracket Position best fits your application, and modify the bracket, as needed.
2. Bolt the new motor mount pads to the stock location on the frame, reusing the factory bolts.
3. Attach the mounting brackets to the new pads using the 7/16" X 5" bolts, washers and lock nuts, included with the kit.
4. Once the mounting brackets are bolted to the rubber mounts, the engine can be positioned into the chassis, and the mounting brackets can be bolted to the engine block for final assembly.

