

Installation Instructions for 63060-68 Powder Coated Tube and Fitting Kits

JEG'S powder coated steel tubing coils can be bent and flared similar to other standard steel tubing used in automotive applications. Even though the performance coating is very durable and resistant to damage, care must be taken when working with the coil (bending, flaring and installing) to minimize the possibility of a chip, scratch or to otherwise tarnish the coating.

When flaring, it is important to prepare the ends for the best seal.

- 1) Make sure that the tubing is cut off square.
- 2) Chamfer the outside and inside edge of the tube with either a file or grinding tool.
- 3) Use a file or grinding wheel to remove the coating from the surface of the tube where the flaring tool bar grips (approx. $\frac{3}{4}$ ") to assure in the proper grip of the tool and to avoid chips from the coating getting inside of the tube.
- 4) In some cases (depending on the length of the fitting that you intend to install) it may be necessary to lightly file down the paint (do not completely remove) as far down the tube as 1-1/2" to accommodate the steel nut. Remember, measure twice to cut and file once.



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