

Installation Instructions for 83435

Head Bolt Kit

7/16" Diameter

Installation Instructions:

1. To ensure proper thread engagement and accurate torque readings, clean ALL threads in the block. Chase if necessary with JEGS thread chaser set #555-80505.
2. Inspect all hardware prior to installation. Check proper fit and length.
3. Install the cylinder head(s) and check for binding or misalignment.
4. Lubricate the under head of the bolts with 30wt. motor oil. Then install the bolts into the cylinder head and tighten them hand tight.
5. Following the manufacturers recommended torque sequence, tighten the bolts in three equal steps to 65-70 ft. lbs.



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