Diesel Auxiliary Tank Installation Guide

555-94010 | 1 ³/₄ in. Fill Line

PRE-INSTALLATION

Professional installation by a certified technician is highly recommended for this iob.

- Do not install this kit when the factory tank is full.
- 1 ³/₄ in. factory fill neck OD applications.
 - Dodge 3500: 2013 & Newer

INCLUDED PARTS

- Aluminum Tee Adapter Shut-Off Valve
- Fuel Hose
 Hose Clamps (Large)
- Hose Clamps (Small)
 Rubber Hose Sleeves

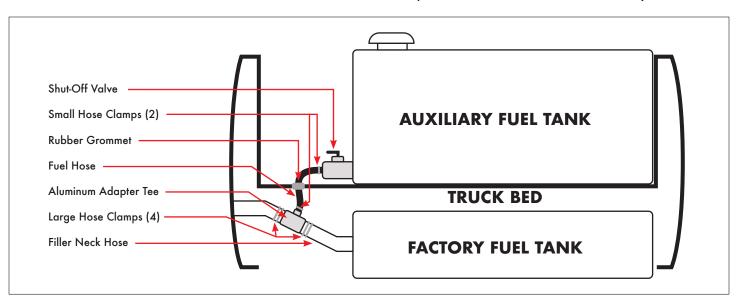
REQUIRED TOOLS

- Drill
- Utility Knife (Rubber)
- Drill Bit: ⁷/₈ in.
- Screwdrivers
- Saw (Metal)
- Wrench/Socket: 3/8 in.

INSTALLATION INSTRUCTIONS

- 1. Select the desired location and fasten the auxiliary tank to the bed of your truck.
- 2. Mark the mounting tab locations and drill a 3/8 in. hole for each tab.
- 3. Secure the auxiliary tank using 3/8 in. by $1^{-1}/2$ in. bolts, flat washers (not included) on each side, and locking washers to secure the nuts.
- 4. Install the aluminum adapter into the filler neck.
- 5. If the filler neck is metal, remove from the vehicle before cutting. If the filler neck is a flexible rubber hose, cut the neck, insert the aluminum adapter tee and tighten the hose clamps. Position the valve on the aluminum adapter tee facing upward.
- 6. Remove the drain plug from the auxiliary tank and install the shut-off valve (closed position). Use anti-seize.
- 7. Before drilling, check the underside of the vehicle to avoid wiring, brake, and fuel lines.
- 8. Drill a $\frac{7}{8}$ in. hole in the bed of the truck near the area of the shut-off valve.
- 9. Connect the ³/₈ in. fuel hose to the shut-off valve and secure with a hose clamp.
- 10. Feed the ³/₈ in. fuel hose through the truck bed and install on adapter tee valve. Secure with hose clamps
- 11. Fill both tanks with fuel. Always fill the factory tank first.

 Open the shut-off valve and check the system for leaks.



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