



Performance Silicone Air Intake Tube Part Number: 57-1600

**2016-2023 Toyota Tacoma 3.5L V6
with Standard Air Box**

Installation Instructions

For technical inquiries please email us at tech@hpsperformanceproducts.com

In the email, please include the following information for faster response:

- Year / Make / Model / Engine of your vehicle.
- If it is a fitment issue, please include pictures showing the fitment problem.
- If there are missing parts, please list the part number(s) from the bill of materials on the 2nd page.
- Optional but recommended – Your contact phone number and preferred call back time.

You can also give us a call via 626-747-9200 for tech support Monday-Friday, 9:00am-5:00pm Pacific Time.

Bill of Materials

Part Number: 57-1600

Line	Description	Part Number	Qty
1	Silicone Tube	57-1841	1
2	T-Bolt Clamp For Throttle Body	SSTC- 83-91	1
3	T-Bolt Clamp For Air Box	SSTC- 86-94	1

- Before installing any parts of this intake system, please read the instructions thoroughly.
- Verify the contents of this intake kit before disassembling your vehicle.
- DO NOT INSTALL IF ANY PARTS ARE MISSING OR DAMAGED. CONTACT tech@hpsperformanceproducts.com IMMEDIATELY. WE ARE NOT RESPONSIBLE FOR ANY DAMAGE CAUSED DUE TO IMPROPER INSTALLATION.
- Installation requires moderate mechanical skills. A qualified mechanic is highly recommended.
- Do not attempt to install the intake system while the engine is hot.
- This installation may require removal of coolant lines that may be hot.
- For technical inquiries, please email us at tech@hpsperformanceproducts.com

PLEASE READ CAREFULLY BEFORE INSTALLATION!

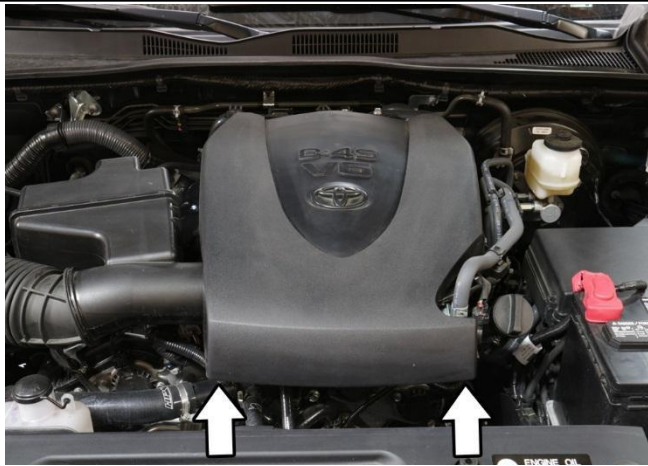
This installation is not for the novice customer. Install this product with EXTREME caution! Misuse of this product can destroy your engine! If you are not mechanically inclined, please have a professional automotive mechanic install this kit.

NOTE: HPS holds no responsibility for any engine damage that results from misuse of this product.

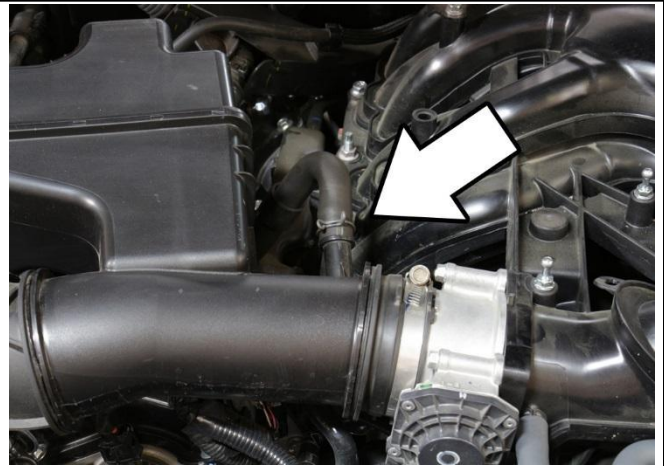
GETTING STARTED

1. Turn the ignition OFF and disconnect the vehicle's negative battery cable. If the engine has run within the past two hours let it cool down.

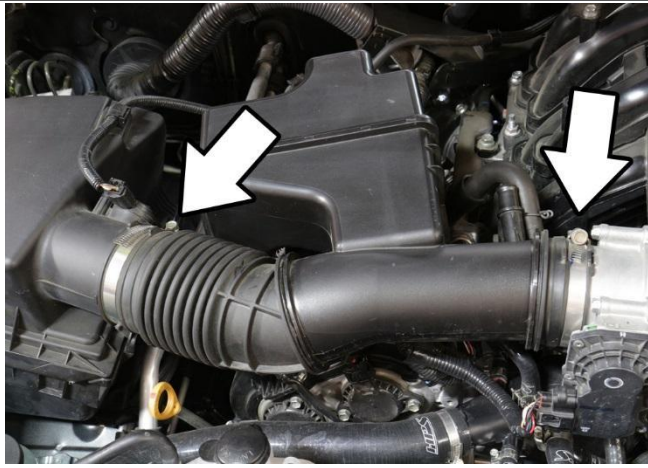
NOTE: Disconnecting the negative battery cable erases pre-programmed electronic memories. Write down all memory settings before disconnecting the negative battery cable. Some radios will require an anti-theft code to be entered after the battery is reconnected. The anti-theft code is typically supplied with your owner's manual. In the event your vehicles' anti-theft code cannot be recovered, contact an authorized dealership to obtain your vehicles anti-theft code. We also highly recommend NOT discarding any stock parts after the installation.



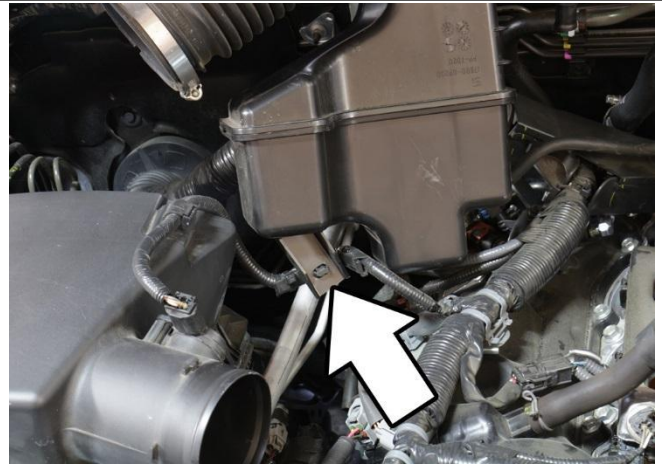
2. Lift and remove the engine cover from the vehicle.



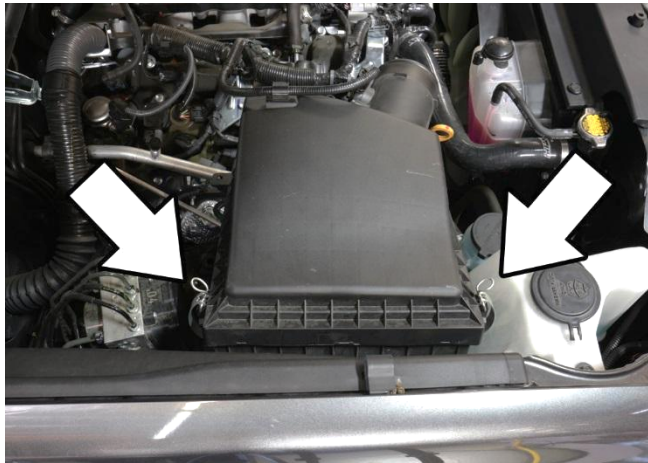
3. Using a pair of pliers, pinch and move the hose clamp from the breather hose, then remove the breather hose from the intake tube.



4. Loosen the hose clamp securing the throttle body and the air box. Locate the Mass Air Flow sensor harness clip on the resonator.



5. Remove the MAF sensor harness clip from the resonator to remove the stock intake tube from the vehicle.



6. Unbuckle the 2 clips securing the upper part of the air box assembly.



7. Install the T-bolt clamps onto the HPS silicone intake. Do not tighten the T-bolt clamps at this time.



8. Insert the HPS intake onto the air box side first then onto the throttle body side. Reclip the upper part of the air box and adjust the HPS intake to the proper position.



9. Reinstall the breather hose onto the HPS intake.



10. Reinstall the engine cover back onto the vehicle.

FINAL STEPS

Once the intake has been positioned, tighten all of the clamps and secure all of the parts.

Upon completion of the installation, reconnect the negative battery terminal.. Double check to make sure everything is tight and properly positioned before starting the vehicle.

Start the engine. Let the car idle for 3 minutes. Perform a final inspection before driving. Listen carefully for any odd noises, rattles and/or air leaks prior to taking it for a test drive. If any problems arise, make sure to check vacuum lines, hoses and clamps that may be causing leaks or rattles and correct the problem.

Periodically, recheck the alignment of the intake system and make sure there is proper clearance around and along the length of the intake. Failure to follow proper maintenance procedures may cause damage to the intake and will void the warranty.



Complete the upgrade with HPS Performance Drop-in Air Filter

Part Number HPS-457290



Key Features

- Manufactured in the USA using proprietary 4-step molding process to ensure the highest quality.
- Specially formulated sensor-safe oiled filtration media traps particles as small as 5 microns.
- Up to 25% more air flow compared to the leading manufacturer.
- Washable and reusable, eliminates waste from single-use filters.
- Designed to meet or exceed OE specifications.

