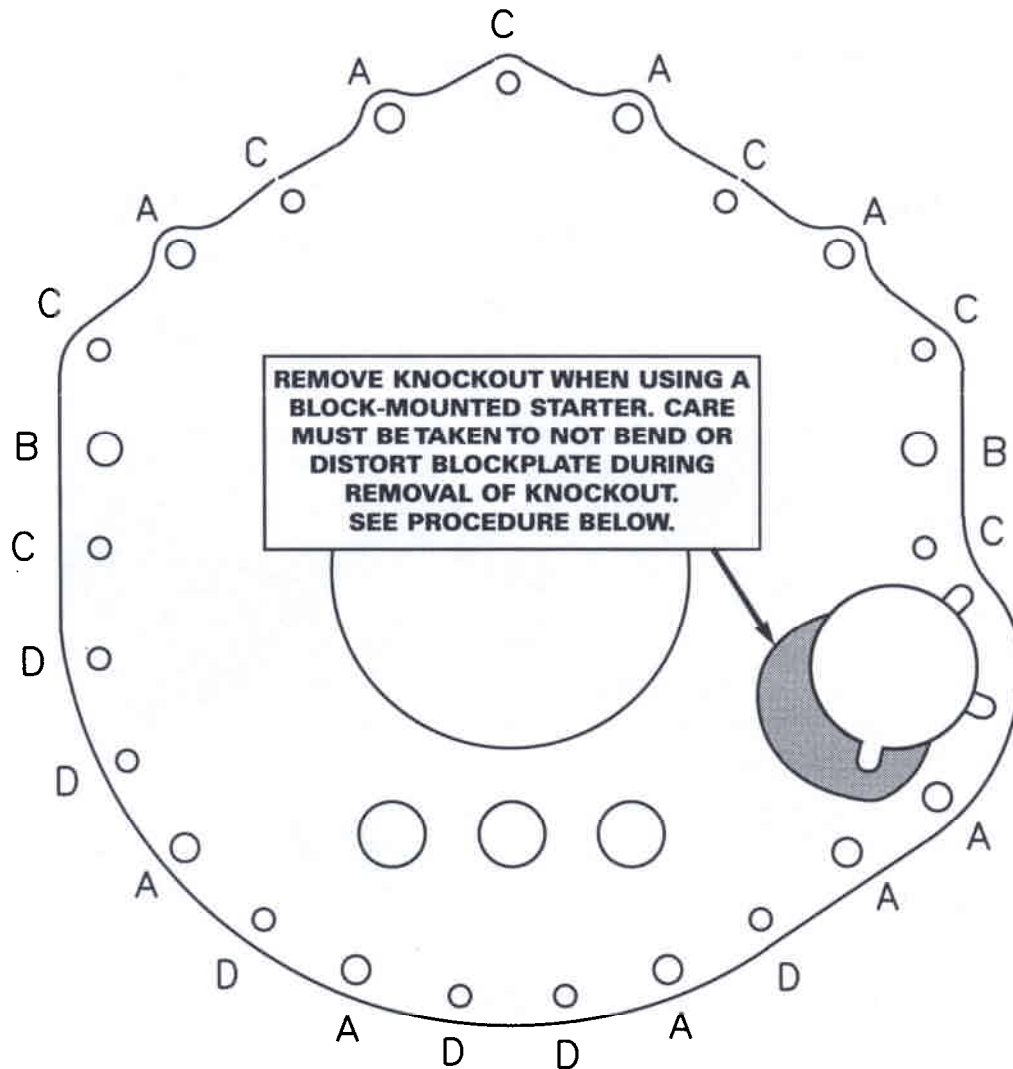


SAFETY BLOCKPLATE FASTENER REQUIREMENTS AND LOCATION

IMPORTANT: All fasteners must be used in their proper location for the bellhousing to meet S.F.I. 6.1 safety requirements.



POSITION:

- A = 1/2-13 X 1" GRADE 8 BOLTS, WASHERS & NUTS.
- B = BELLHOUSING LOCATING PINS (NOT INCLUDED)
- C = 3/8-16 X 1" GRADE 8 BOLTS & WASHERS.
- D = 3/8-16 X 1" GRADE 8 BOLTS, WASHERS & NUTS.

KNOCKOUT REMOVAL INSTRUCTIONS

CAUTION: *Wear safety glasses!*

1. Place blockplate on heavy table or solid surface with notched side of "knockout" facing up.
2. Support underside of "knockout" around outside perimeter area.
3. Using a heavy hammer and blunt tool such as a drift pin, start at recessed corner and strike "knockout" sharply. Continue until part drops out.

Note: *If distortion to blockplate occurs, lay on flat surface and straighten before installing. Area should be filed smooth if any rough edges or burrs remain.*