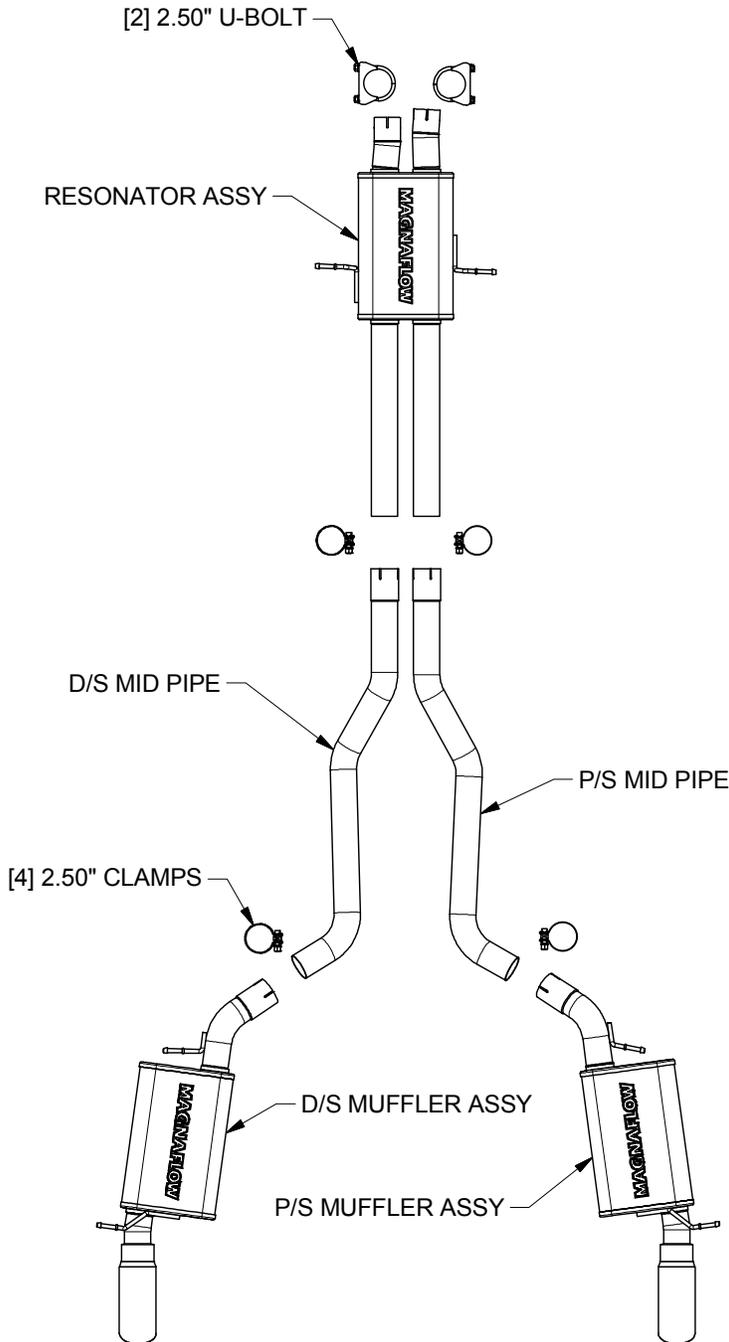


### 2013 Range Rover 5.0L



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** (Carefully read all instructions before installation). To remove your OEM exhaust system, begin by unfastening the resonator assembly from the catalytic converter and remove the hangers from the rubber insulators. You will need to remove the rest of the system in a similar fashion to install your new MAGNAFLOW performance exhaust system.

**Step 2:** Install your new exhaust system by fastening the resonator assembly to the catalytic converter using the supplied 2.50" U-bolts and locate the hanger to the rubber insulator. Next, slip the inlet of the mid pipes over the outlet of the resonator assembly, using the supplied 2.50" clamps to secure. Install the muffler assemblies in similar fashion.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

**\*\* Magnaflow Performance Exhaust recommends professional installation on all their products**