

1994-1997 GM CAMARO/FIREBIRD - V8 5.7L

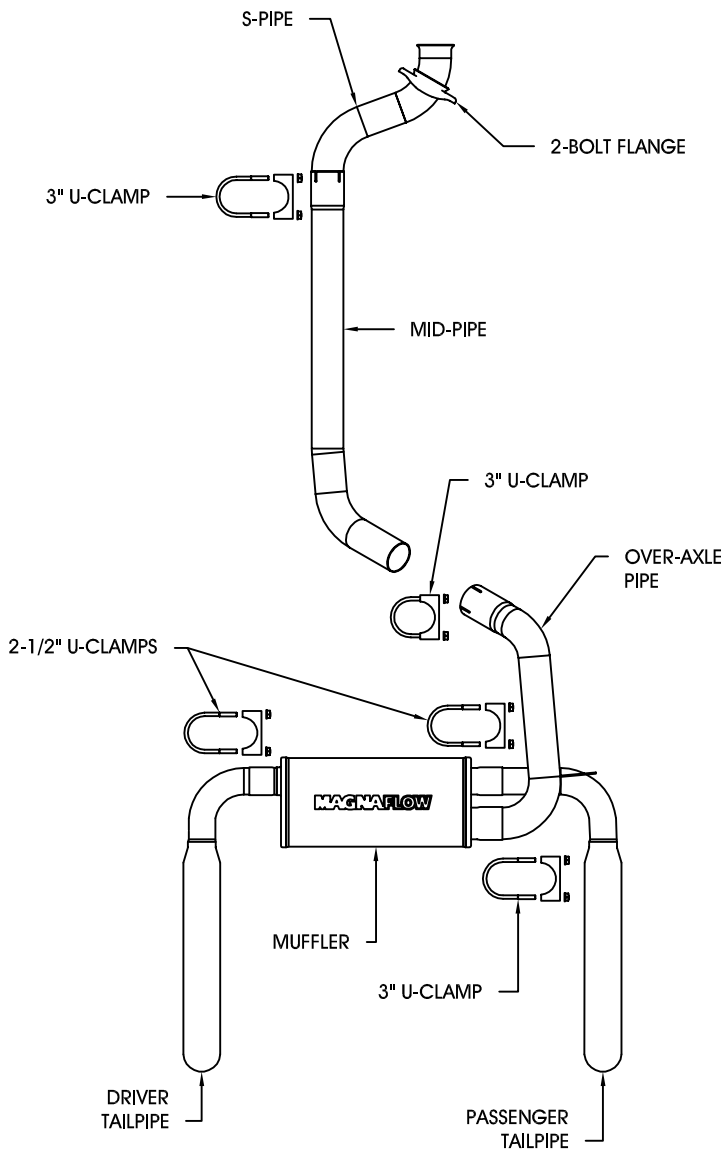
Warning: When working on under or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) To remove the OEM exhaust system you will need to cut the OEM over-axle pipe just in front of the rear axle. Unbolt all hangers on the tailpipes and muffler, then remove from the vehicle (Do not damage the OEM rubber insulators or discard the OEM fasteners, as they will be re-used to mount the new system.) Unbolt the 2-bolt flange where the OEM S-pipe meets the catalytic converter extension and remove the remaining pipes, once again saving the OEM fasteners for mounting the new system.

Step 2: Layout all parts of the new system as shown in the diagram. Install the new S-pipe using the supplied 2-bolt flange and the OEM fasteners. Install the new mid-pipe to the S-pipe using a supplied 3" U-clamp. Leave all fasteners loose for final adjustment. Working rearward, install the new over-axle pipe using a supplied 3" U-clamp and the OEM fasteners from the hangers. Install the muffler by fitting it to the over-axle pipe with a supplied U-clamp and by bolting it up to the hangers using the OEM fasteners. Install the tailpipes to the muffler using the supplied 2-1/2" U-clamps and by bolting them to the hangers using the OEM fasteners.

Step 3: With all components and fasteners still mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust tips and any body panels to avoid heat related bodywork damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.



*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500

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