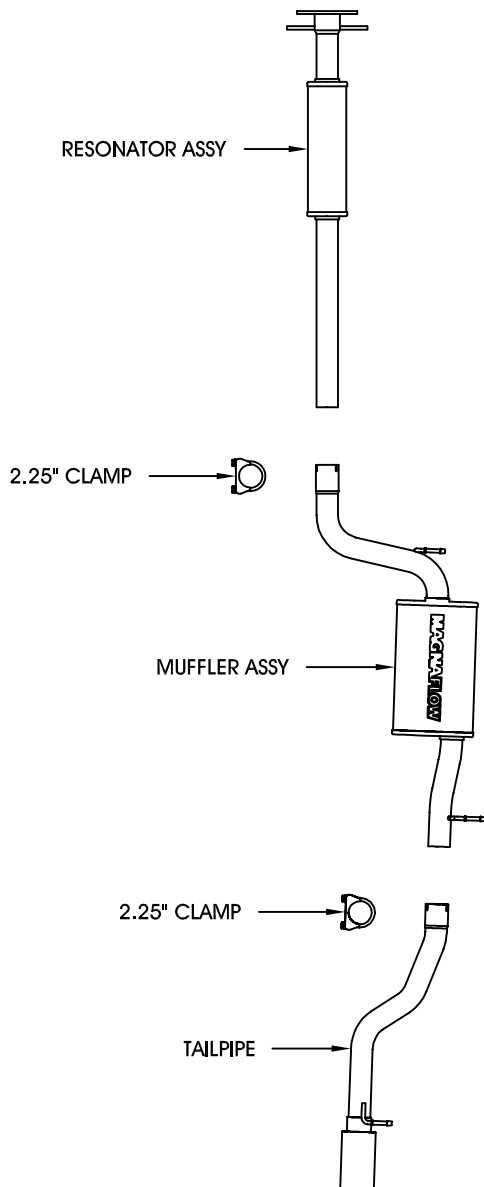


### 2002 FORD SVT FOCUS - I-4 2.0L, 3 DOOR



**Warning:** When working on under or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** (Carefully read all instructions before installation) To remove the OEM exhaust system, you will need to cut the pipe somewhere between the middle muffler and the rear control arm. Unbolt the front half of the system from the catalytic converter at the 2-bolt flange, and remove it from the OEM rubber insulators, or discard the OEM fasteners, as they will be re-used to mount the new system. Remove the rear half of the system from the OEM rubber insulators, and extract it from the vehicle.

**Step 2:** Begin installation of the new system by bolting the new resonator assembly to the catalytic converter using the OEM fasteners, and by fitting the welded hanger into the OEM rubber insulators. Leave all fasteners and clamps loose for final adjustment of the complete system. Install the new muffler by fitting the welded hangers into the OEM rubber insulators, and by fastening it to the resonator assembly using a supplied 2.25" clamp. Install the tailpipe in the same fashion.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.