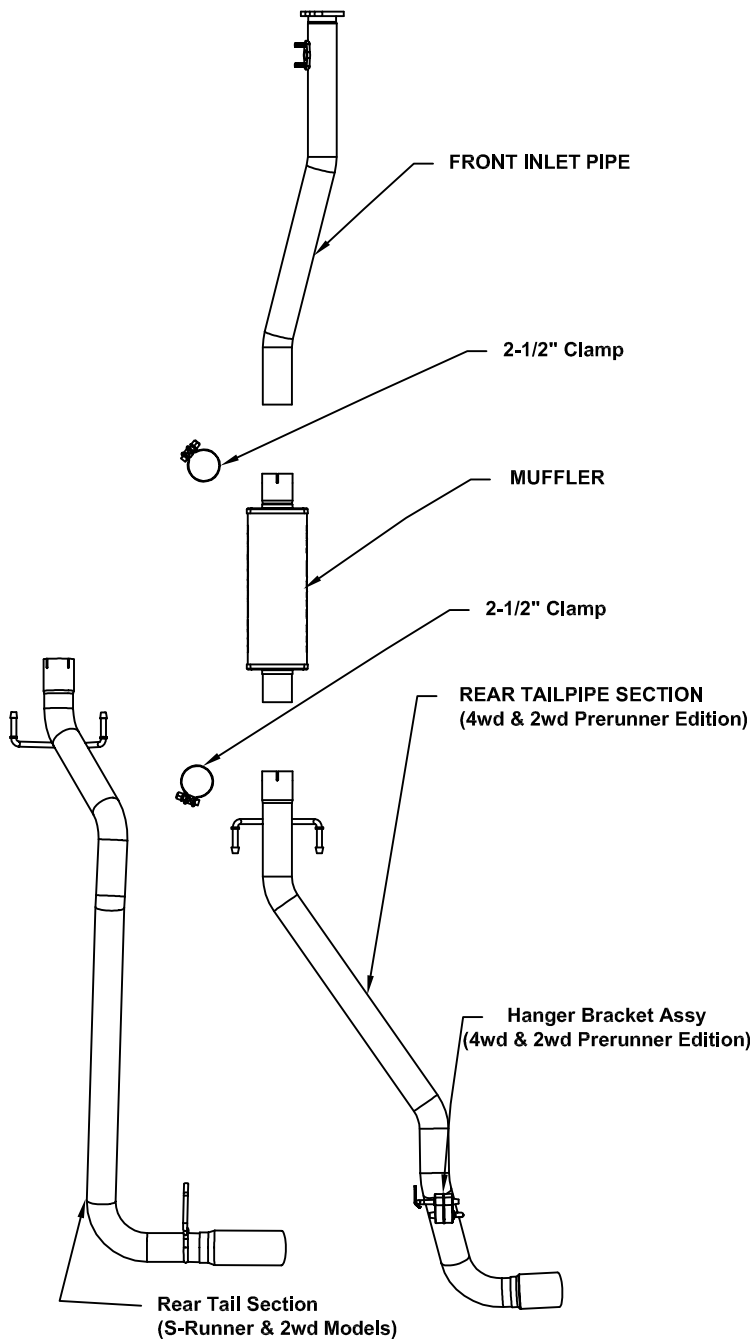


### 2000-2004 TOYOTA TACOMA 4WD & 2WD 2.7L I4/ 3.4L V6

#### TOP VIEW



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

#### **Step 1:** (Carefully read all instructions before installation)

Disconnect the vehicle's battery before removal of the OEM exhaust. This will allow the computer to reset itself with the new system, and prevent electrical accidents. Unbolt the OEM stock exhaust system and remove it from the vehicle. Magnaflow recommends to remove the spare tire from the vehicle. You will be able to put it back after the installation is completed. \*\*You will also need to unbolt the OEM rear exhaust hanger assembly, as a new one is supplied in your new system. You will need to save all the OEM hardware as it may be needed to mount the new Magnaflow Cat-back System.

**Step 2:** Install your New Magnaflow Exhaust System starting from the Front Inlet Pipe back. Bolt up the front inlet pipe using the OEM fasteners, then bolt up the O2 sensor to the pipe. Slide the 2-1/2" Clamp over the pipe and slide the muffler on. Take the other 2-1/2" clamp and slide it on the outlet side on the muffler and put the Rear Tailpipe Section on. Install the OEM Insulators onto the welded hangers on the tailpipe. \*\* Bolt up your new Rear Hanger Assembly (see figure 1-1) to the frame using the OEM fasteners.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

\*\* (4wd models only)

Technical support: 1-800-959-9226 ext. 4500

\*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

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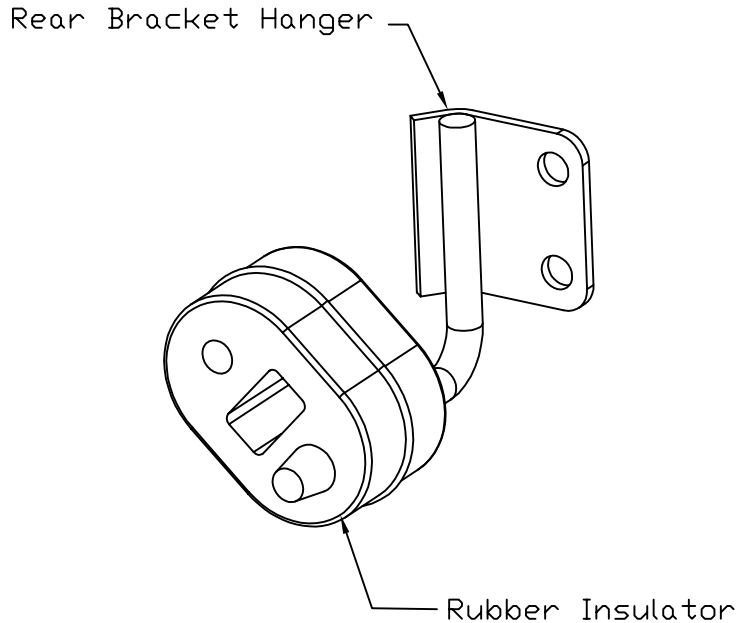


Figure 1-1

**(4wd models & 2wd Prerunner Edition Only)**