

**BLACK SERIES**  
 2001- GM DURAMAX TRUCKS - V8 6.6L

**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** (Carefully read all instructions before installation) Disconnect the vehicle's battery before removal of the OEM exhaust. This will allow the computer to reset itself with the new system, and prevent electrical accidents. Unbolt the inlet pipe from the catalytic converter at the band clamp or 4-bolt flange, then disengage the welded hangers from the rubber insulators and remove the system from the vehicle. Take care not to damage or discard the rubber insulators or OEM fasteners as they will be reused to mount the new system. You may need to cut the tailpipe behind the muffler to aid in removal of the system.

**Step 2:** Using the diagram to the left, determine which pipes are needed based on model year and cab/bed layout of the truck. Trimming of the pipes will be required for models with an extended cab and/or short bed. Once the pipes are trimmed, if required, you can begin installation working from front to rear using the OEM fasteners or band clamp at the inlet, and the supplied clamps and hanger clamps. The long and short bed hanger clamps are to be positioned as needed on the extension pipe as shown. The tailpipe hanger clamp is used to join the muffler to the tailpipe extension. The tailpipe can also be trimmed for exact placement of the adjustable tip.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (It is recommended to keep at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

