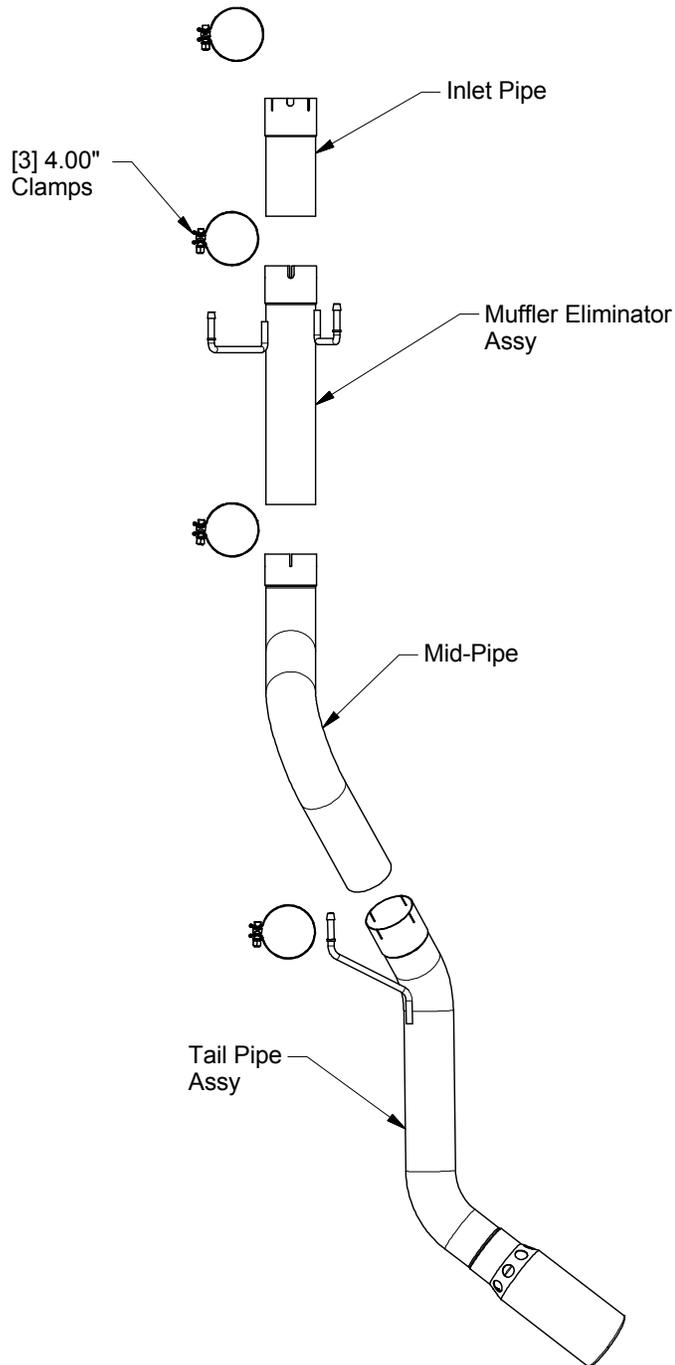


2011 Dodge Ram Diesel 2500/3500 - I6 6.7L



Warning When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) Begin removal of the OEM system by unclamping the OEM Extension Pipe and muffler from the junction behind the DPF. You can then disengage the welded hangers from the rubber insulators and working reward finish removing the system. Do not damage or discard the rubber insulators, as they will be reused to mount the new system.

Step 2: Begin installation of the MagnafLOW system by clamping the supplied Inlet Pipe to the outlet of the PDF using a supplied 4.00" clamp (leave all clamps loose for final adjustment of the complete system) making sure to index the slot with the pin on the outlet. Install the Muffler Eliminator Assembly, Mid-Pipe, and Tailpipe Assembly in a similar fashion using the supplied 4.00" clamps and by fitting the welded hangers into the rubber insulators.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

**** MagnafLOW Performance Exhaust recommends professional installation on all their products**