

03-02-2018



Style Track



Revolver 2



Revolver



Ultra Sport Track



Pro-Track

Style Track kits
21100,21150,21155

Revolver kits
21110,21160,21165

Revolver 2 kits
21163,21166,21169

Pro-Track kits
21115,21120,21125

Ultra Sport Track kits
21610,21615,21620

Note: These instructions are also for the listed kits in all optional finishes. Example 21100-06, 21100-07, 21100-08

Instructions

Questions please call 888-729-9070

**Main front bracket kit for either
21101, 21111,21116,21162,21611**

1-.....Main Front Bracket
6-S248.....3/8 x 1" SHCS
1-S277.....3/8 x 4-3/4" SHCS
3-S339.....3/8 x 3" Threaded Stud
1-S340.....3/8 x 4" Threaded Stud
1-S550.....M8 x 1.25 x 20mm SHCS
2-S553.....M8 x 1.25 x 35mm SHCS

2-S558.....M8 x 1.25 x 45mm SHCS
(Pro Track Only)
3-S777.....2.820 Stainless Spacer
1-S770.....1.900 Stainless Spacer
1-S750.....Hose Extension
2-MM100.....Alum Bolt Cap
2-S622.....3/8 Lock Nut

Alt Rear Support Bracket P/N 21112

1-21112-A.....Alt support bracket body
1-AC3-1.350.....Alum. Spacer 1.350 Long
1-S452.....5/8-18 Threaded Bushing
2-S675.....Paper W/P Gaskets

A/C rear Support Bracket P/N 21113

1-21113-A.....A/C Support Bracket Body
1-S155.....5/16 x 2" SHCS
1-S616.....5/16 Nylon Lock Nut
1-S660.....5/16 Flat Washer
2-S675.....Paper W/P gaskets
1-TP3-.150.....Tube Spacer .150"

Belt Tensioner Tool P.N. BLT-12

1-MM101.....Right Hand Rod End
1-MM102.....Left Hand Rod End
1-MM103.....12" Threaded Rod

Power Steering Bracket

For REM P/S kits

1-21108-A.....Bracket Body
2-S551.....M8 x 1.25 x 25mm SHCS

P/S Bracket.....P/N 21109

For Saginaw P/S Kits

1-21109-A.....Front Bracket
1-21109-B.....Rear Bracket
1-20114-C.....Spacer Block

2-S311.....3/8 x 3/4" Hex Bolts
1-S312.....3/8 x 1" Hex Bolts
2-S270.....3/8 x 3-1/2" SHCS
1-TP3-.150.....Alum Spacer

Pulley Kit P/N 6300-206

1-6301-A.....Crank Pulley
1-.....Water Pump Pulley
1-221-A.....Alternator Fan
1-206-A.....Alternator Fan
1-306-A.....Alternator Cap Body
1-394-A.....A/C cover
3-S028.....8-32 x 1" SHCS
3-S520.....M6 x 10 x 16mm SHCS
4-S183.....5/16-24 x 5/8 SHCS
3-S292.....3/8-24 x 1" SHCS
1-S685.....11/16 Lock Washer

Rem P/S Kits

1-650-A.....Power Steering Pulley
3-S144.....5/16 x 7/8 SHCS

Saginaw P/S kits

1-535.....Power Steering Pulley
1-302.....P/S Nose Cover
3-S022.....8-32 x 3/8 SHCS

Accessories

1-P112.....Alum Water Pump
1-P412.....A/C Compressor
1-P572.....Alternator
1-417.....A/C Line Kit
1-P313.....Remote P/S Pump
(Remote P/S Kits)
1-P304.....Saginaw P/S Pump
Saginaw P/S Kits)

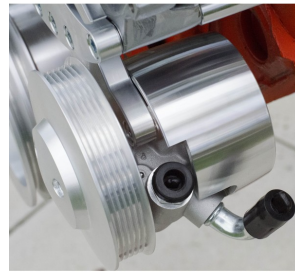
Note : We do NOT include belts with kits.

We do recommend Dayco, Goodyear or Continental brands only. These are available through most local auto parts stores.

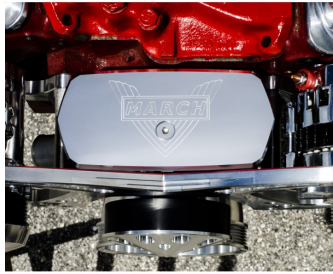
Optional parts for kits



Part # 21119
Spring loaded
pulley belt
tensioner



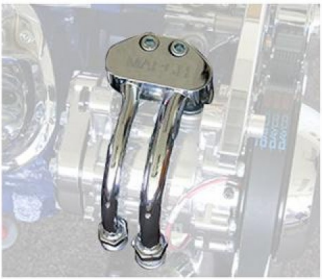
Part # 480 type II power
steering pump billet
housing cover



Part # 224 Water
pump cover



We carry a selection of
power steering remote
reservoirs to complete
your type II power
steering installation.



Part # 418-06 a/c
manifold wrap
around fittings



Stainless braided hose
packages for plumbing
your power steering
system



Part # P545
320amp alternator



Part # P306 power
steering psi regulator
kit. Typically required
for most rack & pinion
systems



We are specialist in matching
aftermarket air conditioning
systems such as Vintage Air, Old
Air Products and Nostalic Air with
our drive systems. Please Contact us
for help in selecting a matching kit
for your application. 888-729-9070



Photo-1

Make sure All surfaces are clean. Install one 3/8 x 4" (S340) In the lower passenger side hole. in the remaining three holes install three 3/8 x 3" threaded studs (S339). when installed the 4" stud should be 3-5/16" from the face of the block the three 3" studs should be 2-3/8" from the face of the block.

Photo-2

Install the Alternator rear support bracket (21112-A) on the ~~drivers side~~ and the rear A/C support (21113-A) on the passenger side. use (4) gaskets (S675) two to the block and two in front of the rear supports As shown.

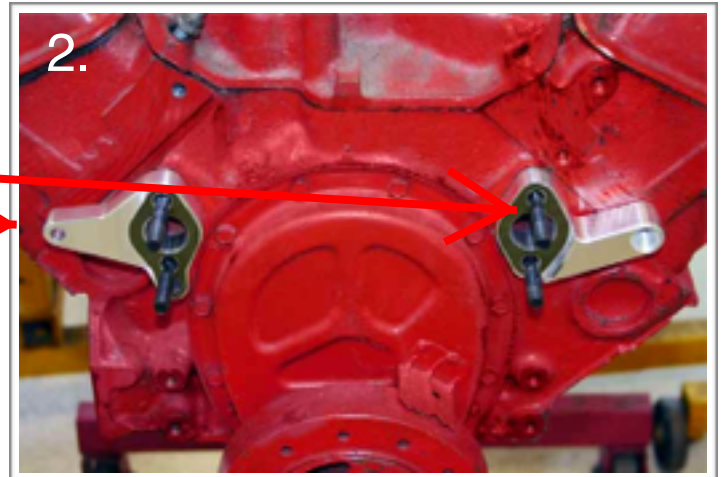


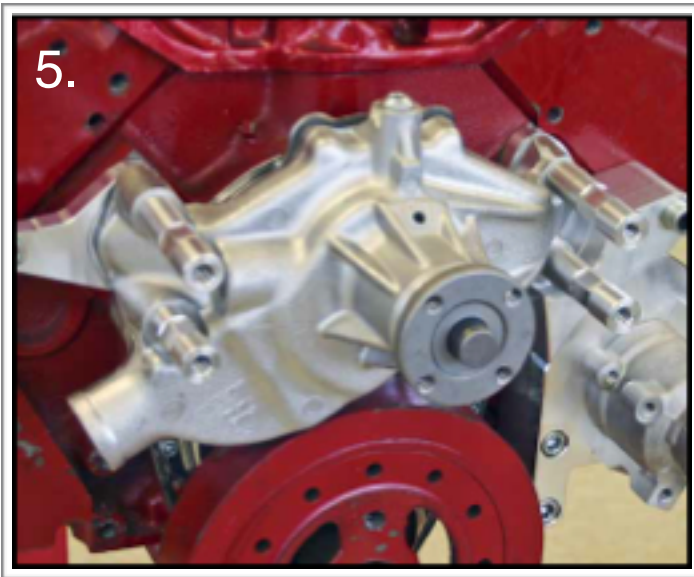
Photo-3

Install the 5/8 Threaded Bushing (S450) into the rear Alternator Support Bracket as shown.

Photo-4

Use silicone sealer and slide the water pump (P112) Over the (4) studs As shown.





5.

Photo-5

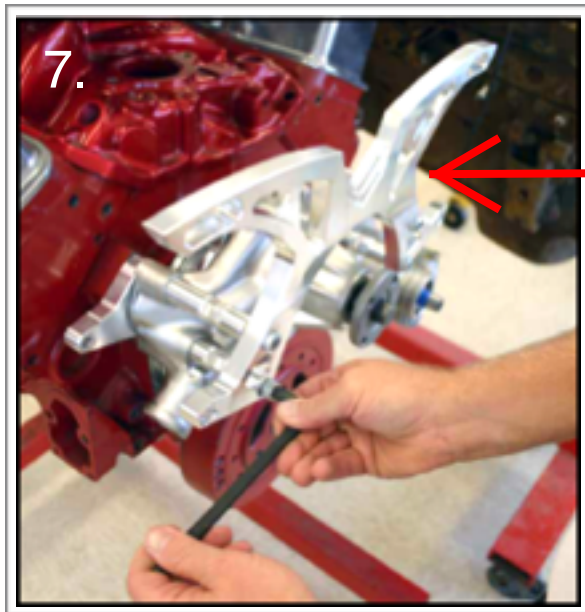
Apply anti-seize to the exposed threads on each stud. Thread the short (S770) 1.900 Stainless Spacer onto the bottom passenger side stud then install the three 2.820 long (S777) stainless spacers to the remaining studs as shown.

Photo-6

Tighten the (4) threaded spacers into place and add the (S750) Hose Extension to the water pump.



6.



7.

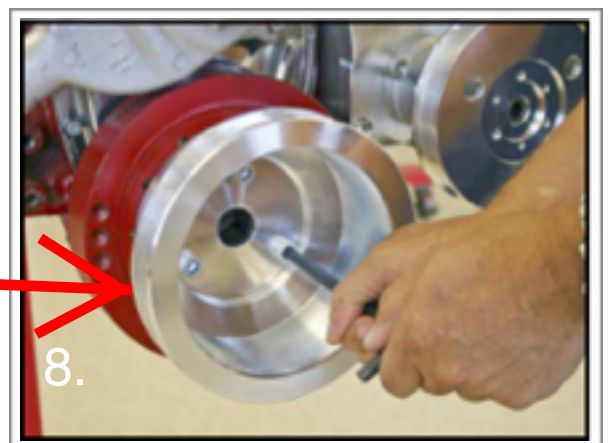
**Main Bracket Placement
very visible**

Photo-7

Mount the main Bracket to the (4) threaded studs. Use (4) 3/8-16 x 1" SHCS (S248).

Photo-8

Apply Loc-Tite to the threads of the (3) 3/8-24 x 1" SHCS (S292) and install the Crank Pulley (6301-A) onto the damper. tighten to 50 ft/lbs. then Re-Install the dampener bolt.



8.



Photo-9

Apply Loc-tite to the (4) 5/16-24 x 5/8 SHCS (S183) and install the Water Pump Pulley tighten to 30 ft/lbs.

Photo-10

Install the Alternator Fan (221-A) and the Alternator Pulley (206-A) using the nut that comes with the alternator. Now install the Alternator (P572) behind the main bracket. Turn the rear bracket adjustment screw so its tight to the rear Alt. mounting ear while using the (AC3-1.350) Spacer between the rear bushing and rear of the mounting ear. Use a 3/8 x 4-3/4" SHCS (S277) to secure the Alternator lower mounting hole. (USE AN IMPACT) to secure the pulley and fan.

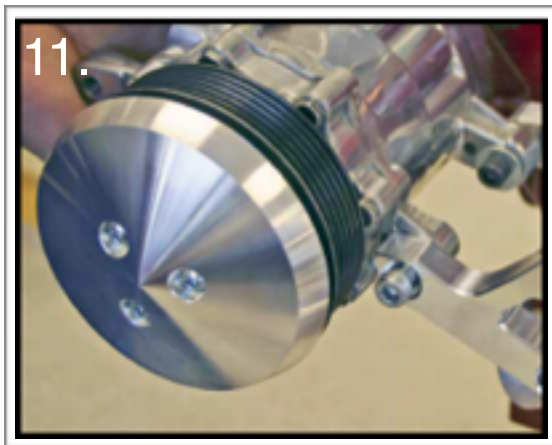
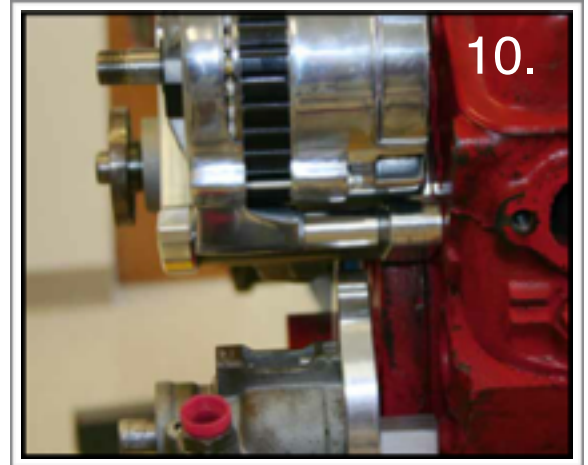
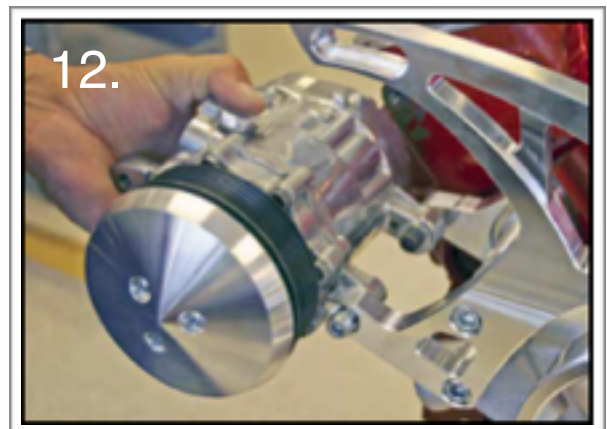


Photo-11

Install the A/C Clutch Cover (394-A) to the front of the A/C unit (P412). Use three provided button head screws
Note: There are two tap sizes in the clutch provided march provides both standard and metric button heads for this reason. use the proper ones for your application.

Photo-12

Mounting the A/C unit, Use a M8 x 25mm SHCS (S550) thru the front bracket into the front A/C unit mounting ear. The rear mounting ear will use a 5/16 x 2" SHCS (S155) thru the front of the rear ear and secure with a 5/16 lock nut (S616) on the backside of the rear bracket. Use TP3-.150 Spacer between rear ear of A/C unit and bracket if gap is present.



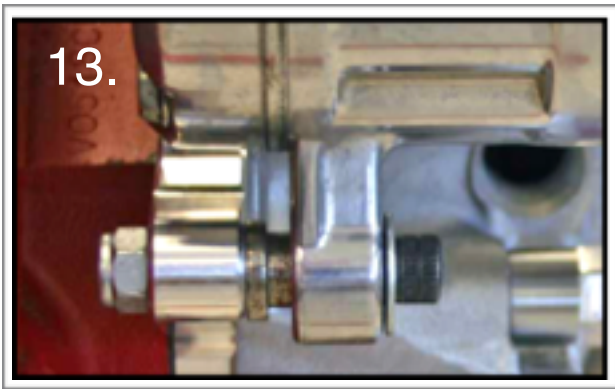


Photo-13
Side view of A/C installation showing Rear A/C mounting Nut and Bolt.

Photo-14

For kits with Saginaw P/S pump Mount the front bracket (21109-A) to the front of the P/S pump with (2) 3/8 x 3/4" Hex Bolts (S311), then stack the Spacer Block (20114-C) and rear bracket (21109-B) shown noting between the rear of the P/S pump and rear bracket use a (TP3-.150) Alum. Spacer. secure with a 3/8 x 1" Hex Bolt (S312) to the rear of the pump. Now install the full unit to the two lower tapped holes of the block using (2) 3/8 x 3-1/2" SHCS (S270) to finish the P/S install.

Now Add the P/S Pulley (535-A) and secure with the Lock Nut provided.
*Non-P/S: fill in extra holes in main bracket with (2) 3/8x1" SHCS (S248) & 3/8 Lock Nuts (S622).



Photo-15

For kits Using Remote Power Steering mount the P/S Pump (P313) to the Bracket (21108-A) using (2) M8 x 25mm SHCS (S551) then install the bracket to the main plate with (2) 3/8 x 1" SHCS (S248). Now mount the P/S Pulley (650-A) to the hub using (3) 5/16 x 7/8 SHCS (S144) as shown.

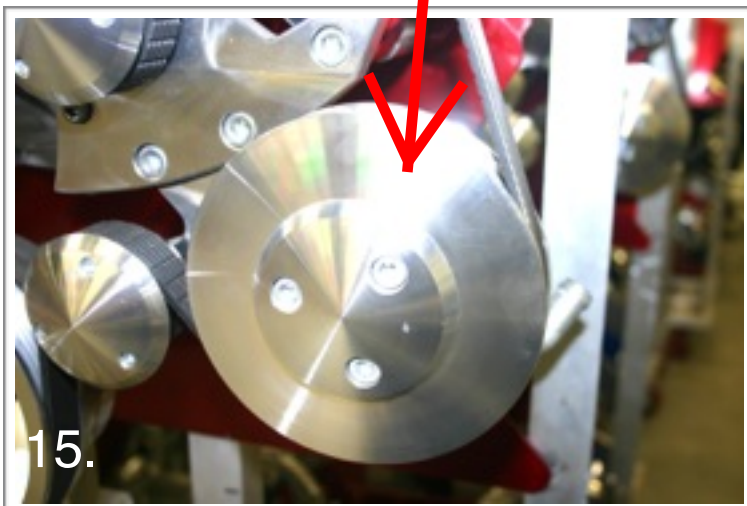


Photo-16

In the upper slots of the Main Bracket use the two (MM100) Alum. bushings for the Alt. & A/C units Style Track Kits with use (2) M8 x 35mm SHCS the Pro Track with use M8 x 45mm SHCS.

Alternator pulley
Alt pulley cover (not pictured)



Photo-17

With the Alt & A/C tilted fully inward install the belt.

For non P/S 59" P.N. 5060590

For Sag. P/S 64" P.N. 5060640

For REM P/S 62-1/2" P.N. 5060635

You may also install the Alternator Cap (306-A) using (3) 8-32 x 1" SHCS (S028).

Photo-18

Use the provide Belt Adjustment Tool (P.N.-BLT-12) sliding the ends of the bushings and use a wrench to tighten the belt to 80-90 LBs if you don't have a tensioner gauge 1/2 a twist on the belt is a good start. use a allen wrench to tighten the socket caps as shown and (REMOVE) the Adjustment Tool for next time its needed.



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3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
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No product mounted is considered for credit unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. Any product returned without the RGA# written on the return package next to the return shipping label will be refused.

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- 100% credit issued on manufacturer defects
20% return fee on all reshelvable product
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Please Complete the Information below, detach and include with returned product.

Form fields for RGA#, CT#, Issued by, Date, Purchaser's Name, Phone, Address, Purchased Directly Through, Invoice#, Product ID, Invoice Date, Reason.

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