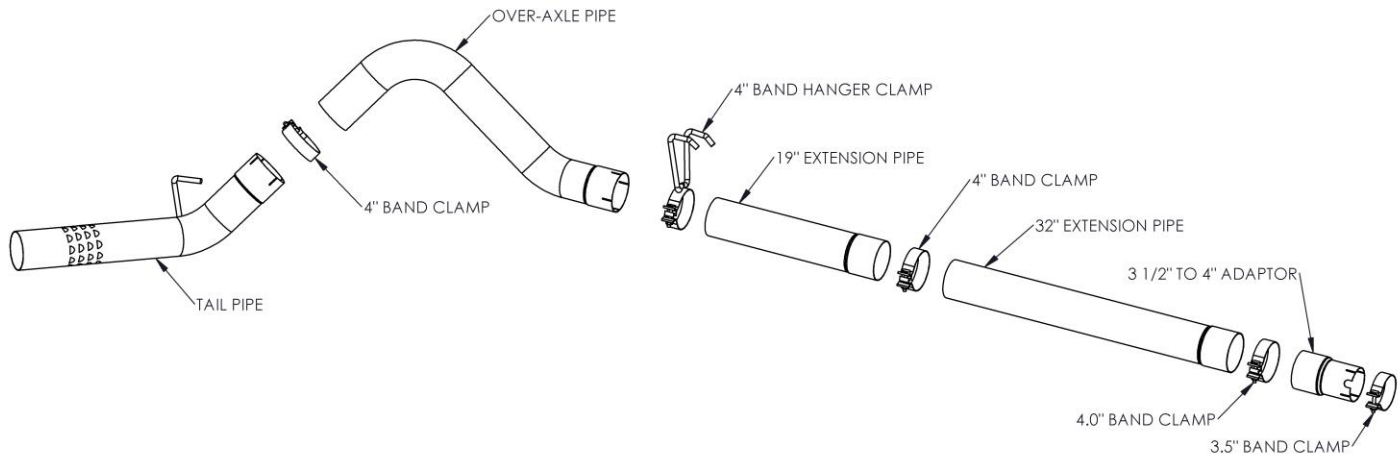


# S6242P

08-10 FORD F250/F350/450 6.4L POWERSTROKE, PARTICULATE FILTER BACK, 4" SINGLE SIDE

**MBRP**  
INC.  
PERFORMANCE EXHAUST

27-Feb-18



## PLEASE READ BEFORE STARTING INSTALLATION

MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and fit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Finally, check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

### Removal of stock system:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
2. Loosen the nut on the band clamp located behind the particulate filter using a 15mm wrench or socket.
3. Cut the exhaust as shown in. Remove the muffler and tail pipe from the OEM rubber insulators. Remove from the vehicle.

### Installation of MBRP Inc. Performance Exhaust:

1. The Extension Pipes and Adaptors provided are pre-cut for the crew cab long bed configuration. Cut Extension Pipe to length if required for the vehicle being installed to. The 19" Extension Pipe will not be required some of the shorter wheelbase vehicles. Temporarily hang the Over Axle Pipe into position using the 4" Hanger Clamp and the existing rubber insulators and measure to determine where to cut or if it is required.
2. Slide the 3 1/2" Band Clamp over the 3 1/2" to 4" Adaptor and install to the particulate filter. Install the Extension Pipe/s as required.
3. Slide a 4" Band Clamp onto the end of the 3 1/2" to 4" Adaptor. Install the Over Axle Pipe onto the Extension Pipe. Install the 4" Band Hanger Clamp into the OEM rubber insulators. The clamp should remain loose enough for adjustability.
4. Install the Tail Pipe to the Over Axle Pipe using a 4" Band Clamp. Align the exhaust as required. Starting at the front of the exhaust, tighten all clamps and connections.
5. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If any interference is detected relocate or adjust.

**Congratulations!** You are ready to begin experiencing the improved power, sound and driving excitement of your MBRP Inc. performance exhaust system. We know you will enjoy your purchase.