



INSTALLATION INSTRUCTIONS

P/N 23840 - OIL FILTER BLOCK-OFF PLATE

FITS BOW TIE SMALL BLOCK CHEVY, ALSO STANDARD S.B.C. AND B.B.C.

NOTE: This plate is designed to be used **ONLY** with a dry sump oiling system. It will also fit both standard Small and Big Block Chevrolets without any modification.

Before installing this plate, be sure to remove oil filter by-pass assembly and make sure all surfaces are thoroughly cleaned. Be sure to put a few drops of oil under bolt head, on bolt threads, and on O-ring washer. While tightening bolt snugly (15-20 ft./lbs.), be sure O-ring stays in place and doesn't get squeezed out! The threaded opening is 1/2" NPT. If you use a -10AN line, you need a #2021-8-10S Aeroquip or equivalent fitting. If you use a -12AN line, a #2021-8-12S fitting will be required.

Remember to check for leaks upon fire-up. To prevent seepage from threaded opening, we recommend Teflon tape or equivalent be used on threads of fitting.

PARTS LIST

- 2 5/16-18 X 2 HHCS GR5 CLEAR ZNIC
- 2 WASHERS 5/16"
- 2 O-RING, .3 ID-.07 THK,
- 1 O-RING, SQUARE, OIL FILTER BY-PASS
- 1 OIL FILTER BLOCK OFF PLATE

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 8:30am – 5:00pm Eastern Time**

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