

# HARMONIC BALANCER INSTALLATION TOOL P/N'S 61740, 61741, 61742

- Lubricate bearing and threaded portion of tool with extreme pressure lubricant, such as Moroso Moly Paste Assembly Lube P/N 35000.
- 2. Assemble tool as shown below. See appropriate part number.
- 3. Start damper on crank by hand.
- Screw assembled tool into end of crankshaft and tighten drive nut until damper is fully installed. Do not over-tighten, as this will damage bearing.
- 5. Remove tool.

## PARTS LIST

#### P/N 61740

- 1 Pilot Stud, SBC
- 1 Drive Nut, 7/8"-14
- 1 Thrust Bearing
- 1 Washer, 1.75" O.D.



Part No. 61740

#### P/N 61741

- 1 Pilot Stud. BBC
- 1 Drive Nut, 7/8"-14
- 1 Thrust Bearing
- 1 Washer, 1.75" O.D.
- 1 Washer, 2" O.D.



Part No. 61741

### P/N 61742

- 1 Pilot Stud, FORD
- 1 Drive Nut, 7/8"-14
- 1 Thrust Bearing
- 1 Washer, 1.75" O.D.
- 1 Spacer



Part No. 61742

For Technical Assistance, Call Moroso's Tech Line at (203) 458-0542,458-0546 8:30am – 5:00pm Eastern Time

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